### Oxiperm<sup>®</sup> Pro

**OCD-162** 

Installation and operating instructions





Other languages http://net.grundfos.com/qr/i/99161567



Other languages (North American Region)

http://net.grundfos.com/qr/i/99375541



be think innovate

#### Original installation and operating instructions

#### CONTENTS

		Page
1.	General information	4
1.1	Target group	4
1.2	Purpose of this manual	4
1.2.1	Software version	4
1.3	Notations used in this document	4
1.4 2	Sofaty instructions	4
<b>2</b> . 2 1		4 4
2.1.1	Service staff	ч И
2.1.2	Operating company	4
2.2	Intended use	4
2.3	Improper use	5
2.4	Safety and monitoring equipment	5
2.5	Chemicals	5
2.5.1	Storing chemicals	5
2.5.3	Case of emergency	5
2.6	Accessories and external devices	5
2.6.1	CIO <sub>2</sub> breakdown substance	5
3.	Product description	6
3.1	Applications	6
3.2	Accessories	7
3.3	Identification	7
3.3.1	Namenlate	7
333	Product numbers	8
4	Technical data	9
4.1	Performance and consumption	9
4.1.1	Performance	9
4.1.2	Consumption of chemicals	9
4.1.3	Consumption of electricity	9
4.2	Chemicals	9
4.3 4.4	Dimensions, weights and canacities	9
4.5	Materials	9
4.6	Dosing pumps	9
4.6.1	Dosing pumps for HCl or NaClO <sub>2</sub>	9
4.6.2	Dosing pump for CIO <sub>2</sub>	10
4.7	Measuring cell	10
4.8	System parameters	10
4.9	Electrical data	11
5	Construction and functioning	12
5.1	Installation schemes	12
5.1.1	System with measuring cell	12
5.1.2	System with measuring module	13
5.1.3	System with external batch tank	14
5.2	Components	15
5.3 5.4	Production of CIO <sub>2</sub>	17 19
541	Operation modes	19
5.4.2	Production process	19
5.4.3	Production status	21
5.5	Flushing	22
5.6	Dosing control	22
5.6.1	Control mode	22
5.6.2	Added quantity (added)	23
5.6.4	Setpoint (setp)	23
5.6.5	Control characteristic	23
5.6.6	Proportional range (Xp)	23
5.6.7	Reset time (TN)	23
5.6.8 5.6.0	Derivative action time (1V)	23
5.6 10	Dosing stop input	23
5.6.11	Dosing time monitoring	∠3 23
5.6.12	Failure input	23
5.6.13	Dosing coefficient (KD)	24

	Management	04
5.7	Measurement	24
5.7.1	Measuring cell	24
5.7.2	Calibrating the measuring cell	24
5.7.3	Calibration data	24
574	Monitoring the cleaning motor	24
575	Tomporature componention of the CIO, value	24
5.7.5	remperature compensation of the CiO <sub>2</sub> value	24
5.7.6	CIO <sub>2</sub> alarm value	25
5.8	Water meter	25
5.8.1	Water meter with pulse signal	25
582	Water meter with current signal	20
5.0.2		25
5.9	CIO <sub>2</sub> pump type	25
5.9.1	Mechanical dosing pump	25
5.9.2	Digital dosing pump	25
5.10	Relay polarity	25
•		
6.	Installation	26
6.1	Transport	26
6.2	Scope of delivery	26
6.3	Mounting	26
6.4	Additional madulas	20
0.4	Additional modules	27
6.5	Deaerate HCI or NaCIO <sub>2</sub> dosing pump	27
6.5.1	For DDE 15-4 pump	27
6.5.2	For DMX 35-10 pump	27
6.6	Chemical containers and suction lances	28
0.0		20
0.7	Hydraulic installation	29
6.7.1	System frame	30
6.7.2	External dosing pump	30
673	Measuring cell	20
674	Measuring module	30
0.7.4		30
6.8	Electrical installation	30
6.8.1	Water meter	30
6.8.2	Measuring cell	31
683	Dosing stop input	51
0.0.0		31
6.8.4	warning lamp or audible warning system	31
6.8.5	Failure input	31
6.8.6	Power for external devices	31
687	External batch tank	30
6 9 9	Power supply cable	32
0.0.0	Power supply cable	32
7.	Commissioning	33
7.1	Control elements	33
72	Initial display	33
7.2	Nevigation	00
1.5	Navigation	34
7.4	Access codes	34
7.5	Menu structure	35
76	Initial startup	38
77		30
7.0		50
7.8	Date/time	38
7.9	Batch tank	38
7.10	Display contrast	38
7 11	Measuring setup	39
7 44 4	Measuring cell	00
7.11.1		39
7.11.2	Measuring range	39
7.11.3	Current output	40
7.11.4	CIO <sub>2</sub> alarm value	40
7 12	Calibration	40
7 4 2	Water meter	40
1.13	water meter	40
7.14	Dosing control setup	41
7.14.1	Dosing control mode	41
7 14 2	Dosing control parameters	11
7 1 / 3	Desing time monitoring	41
7.14.3	Desing time monitoring	41
1.15	Dosing pump setup	41
7.15.1	Internal or external dosing pump	41
7.15.2	Pump type	41
7,15.3	Maximum capacity	10
7 15 /	Stroke length	42
7 4 5 5	Maximum dasing flaw	42
1.15.5		42
7.15.6	Dosing stop input	42
7.16	Relays	42
7,16 1	Warning relay	40
7 16 2	Alarm relay	42
7 47	Foilure input	42
1.17		42
7.18	Operator code	42
7.18.1	Change	42
7 18 2	Delete	40

7.19	Settings	42
7 10 1	Save	40
7 10 0	Destera	42
7.19.2	Restore	42
7.19.3	Factory reset	42
8.	Operation	43
8.1	Production	43
811	Starting the production	40
0.1.1	Terminating the production	43
0.1.2		43
8.2	Dosing	43
8.2.1	Starting CIO <sub>2</sub> dosing	43
8.2.2	Stopping CIO <sub>2</sub> dosing	43
8.3	Calibration	43
831	CIO <sub>2</sub> value	40
0.0.1	pH value	43
0.3.2		43
8.3.3	ORP value	44
8.3.4	Logbook	44
8.3.5	Interval	44
8.4	Changing the chemical containers	44
85	Deaerating the pump manually	45
8.6	Monitoring	10
0.0	Draduation	40
8.6.1	Production	45
8.6.2	List of events	45
8.6.3	Measurement	45
8.6.4	Dosing status	46
8.6.5	Water meter status	46
866	Maintenance date	40
0.0.0	Software version	40
0.0.7	Soltware version	46
9.	Fault finding	47
9.1	Fault overview	47
9.2	Faults with error message	48
03	Faults without error message	52
0.0		52
9.4	Function tests	52
9.4.1	Hydraulic and electric connections	52
9.4.2	Current outputs	52
9.4.3	Relays	52
9.4.4	Display	52
945	Manually dosing	52
046	Lavel indicatora	52
9.4.0		53
9.5		53
9.5.1	Slope or asymmetry error	53
9.5.2	Unstable measuring signal	53
10	Maintenance	54
10 1	Elushing	51
10.1	Desing	54
10.2	Dosing pumps	55
10.2.1	HCI and NaCIO <sub>2</sub> dosing pumps	55
10.2.2	CIO <sub>2</sub> dosing pumps	55
10.3	Solenoid valve	56
10.3.1	OCD-162-5 / -10	56
10.3.2	OCD-162-30 / -60	56
10.0.2	Reaction tank and internal batch tank	50
10.4	Reaction tank and internal batch tank	57
10.4.1	Replacing the O-rings on level indicator and drain	
		57
10.5	OCD-162-5, -10: volume compensation bag and	
	activated carbon filter	58
10.5.1	Replacing the volume compensation bag	59
10.5.2	Replacing the activated carbon filter	59
10.6	OCD-162-30, -60; volume compensation bag and	
	adsorption filter	59
10 6 1	OCD-162-30 <sup>°</sup> spare parts sets	50
10.0.1	OCD 162 60: spare parts sets	59
10.0.2	Deplecing the volume componentian her	59
10.6.3	Replacing the volume compensation bag	59
10.6.4	Replacing the adsorbent	60
10.6.5	Replacing the lower O-ring	60
10.6.6	Replacing the valves in the valve support	60
10.7	Maintenance release	60
44	Danair	60
11.	кераг	60
11.1	Solenoid valve	61
11.2	Suction lance	61
11.3	Multi-function valve	61
11.4	Control unit	61
11 5	Level indicators	61
11 6	Popetion tank with internal batch tank	60
0.11		02
11.6.1	UCD-162-5, -10	62
11.6.2	UCD-162-30	62

11.7	Reaction tank of OCD-162-60	62
11.8	Internal batch tank of OCD-162-60	62
11.9	Dosing pumps	62
11.10	Measuring cell	62
12.	Decommissioning	63
12.1	Hydraulic components	63
12.1.1	Dilution water hose	63
12.1.2	Suction lances	63
12.1.3	Dosing line	63
12.1.4	Volume compensation bag	63
12.1.5	Activated carbon filter/adsorbent	63
12.1.6	Measuring cell	63
12.1.7	Measuring module	63
12.1.8	Disposal	63
12.2	Electrical components	64
12.3	System frame	64
12.4	Packaging for transport	64
12.5	Storage	64
12.6	Recommissioning	64
13.	Disposal	64
14.	Terminal connections	65
15.	Overview spare parts, maintenance kits and	
	accessories	67
15.1	Spare parts OCD-162-5, -10	67
15.2	Spare parts OCD-162-30, -60	69
15.3	Maintenance kits	71
154	Accessories	71
10.4		

English (GB)

#### 1. General information

#### 1.1 Target group

These installation and operating instructions are intended for authorised and qualified operating and service staff.

#### 1.2 Purpose of this manual

These installation and operating instructions describe how to install, commission, operate, maintain, repair, dismantle and store the system.

#### 1.2.1 Software version

These installation and operating instructions refer to the software version v2.00.1.

#### 1.3 Symbols used in this document





Warning

If these safety instructions are not observed, it may result in personal injury.



If these instructions are not observed, it may lead to electric shock with consequent risk of serious personal injury or death.



If these safety instructions are not observed, it may result in malfunction or damage to the equipment.



── Notes or instructions that make the job easier and ensure safe operation.

Information about possible residual risks can be found:

- on warning signs located at the installation site
- at the beginning of each section in this manual
- · immediately before steps associated with a residual risk.

#### 1.4 Notations used in this document

Display text in this document is set in quotation marks.

#### 2. Safety instructions

#### 2.1 Obligations

#### 2.1.1 Service staff

Only authorised service staff are permitted to undertake installation, commissioning, maintenance, repair, dismantling and storage of the system. Appropriate technical expertise and familiarity with the principles of measurement and control technology are assumed.

Service staff are required to do the following:

- Read this manual thoroughly before commencing installation, commissioning, maintenance, repair, dismantling or storage of the system.
- Observe the recognised regulations for health and safety and accident prevention.
- Wear protective clothing in accordance with the local safety regulations when working with the system and with chemicals. The protective clothing is supplied by the operating company and stored in a dry place in the installation room.

#### 2.1.2 Operating company

Owners of the building and operators of the system are obliged to:

- Consider this manual to be part of the product and make sure that it is kept clearly accessible in the immediate vicinity of the system for the entire service life of the system.
- Provide the installation requirements specified by the manufacturer (necessary water connections and fittings, environmental conditions, electrical connections, protective pipe for dosing line, audible or visual warning system for alarms).
- The operating company has to elaborate a maintenance plan depending on the on-site conditions and the specific application of the system.
- Make sure that water lines and fittings are regularly checked, repaired and maintained.
- · Obtain official approval for storing chemicals, if necessary.
- Instruct operators in the operation of the system.
- Attach the labels supplied by the manufacturer at the installation site so that they are clearly visible.
- Make sure the operator has received appropriate technical training.
- Make sure that the regulations for the prevention of accidents are observed in the installation location.
- Provide all operators and service staff with protective clothing in accordance with the regulations for the prevention of accidents: gloves, face mask, protective apron, breathing apparatus, if necessary.

#### 2.2 Intended use

Oxiperm Pro OCD-162 is a system for the discontinuous preparation of a chlorine dioxide solution out of hydrochloric acid (HCI, 9 %) and sodium chlorite (NaClO<sub>2</sub>, 7.5 %), and the continuous dosing of this solution for water disinfection.

#### 2.3 Improper use

Applications other than those listed in section 2.2 Intended use are not in accordance with the intended use and are not permitted. The manufacturer, Grundfos, accepts no liability for any damage resulting from incorrect use.

A chlorine dioxide solution with an uncritical concentration of approximately 2 g/l is generated in the reaction tank. Hence the Oxiperm Pro OCD-162 operates far out of the range of critical concentrations.

Gaseous chlorine dioxide is a chemically unstable compound. At concentrations over  $300 \text{ g/m}^3$ , it decomposes into chlorine and oxygen explosively without external impact.

Warning

Unauthorised structural modifications to the system may result in serious damage to equipment and personal injury.



It is forbidden to dismantle, modify, change the structure of the system, and to bridge, remove, bypass or disable components, including safety equipment.

Danger of explosion: at a concentration of more than 8 g/l at 20  $^\circ$ C, the chlorine dioxide solution can explode.

#### 2.4 Safety and monitoring equipment

The system is fitted with the following safety and monitoring equipment:

- two collecting trays for the two chemical containers (accessories)
- alarm functions of the control unit.

#### 2.5 Chemicals

#### 2.5.1 CIO<sub>2</sub> concentration

In the reaction tank of the system, diluted NaClO<sub>2</sub> and diluted HCl are mixed to create a chlorine dioxide solution with a concentration of approximately 2 g/l.

The following safety instructions must be observed:



Risk of explosion when using chemicals in too high concentrations.



Only use NaClO<sub>2</sub> in a diluted concentration of 7.5 % by weight, in accordance with EN 938.

Only use HCl only in a diluted concentration of 9.0 % by weight, in accordance with EN 939.

Observe the safety data sheets from the chemicals supplier.



Risk of poisoning from CIO<sub>2</sub> gas.

Risk of explosion when mixing NaClO<sub>2</sub>, and HCl. Do not put the suction lances into the same bucket.

Do not insert the suction lances in the wrong container.

Observe the labels on chemical containers, suction lances and pumps:

red = HCI

blue =  $NaClO_2$ 



Risk of burns when skin and clothing come into contact with NaClO<sub>2</sub> or HCl.

Immediately wash affected skin and clothing with water.



#### Warning

Warning

Risk of irritation to eyes, respiratory system and skin, if chlorine dioxide is inhaled.

When changing the chemical containers, wear protective clothing in accordance with the regulations for the prevention of accidents.



The temperature of the chlorine dioxide solution stored in an external batch tank may not exceed 40 °C

Risk of outgassing at more than 40  $^\circ\text{C}.$ 

Note We recommend that you install a gas warning device.

#### 2.5.2 Storing chemicals

- Chemicals must be stored in the appropriately marked original plastic containers.
- Chemicals must not be stored near grease, flammable substances, oils, oxidising substances, acids or salts.
- Empty and full containers must be kept closed, especially in areas where local regulations for the prevention of accidents apply to storage.

#### 2.5.3 Case of emergency

The general safety regulations and regulations for the procedure in case of an emergency, as specified in EN 12671 apply. Actions in case of an emergency:

- Ventilate the installation location immediately.
- Wear protective clothing: gloves, face mask, protective apron, breathing apparatus if necessary
- Implement initial help measures
  - In case of contact with the eyes, rinse immediately with plenty of water for at least 15 minutes. Consult a doctor.
  - In case of contact with the skin, wash immediately with plenty of water. Remove all contaminated clothing.
  - In case gas is inhaled, move the casualty to a source of fresh air. Avoid taking deep breaths. Consult a doctor (look out for a racing pulse, as vasodilating treatment may be required).
- Spillages
  - In case of contact with clothing, remove the clothing immediately and wash with plenty of water.
  - Chemical spillages in buildings must be washed away with water.
  - Chlorine dioxide spillages can be doused with sodium thiosulphate, and washed away with water.
- Escaped gas
  - Escaped gas can be rinsed away with water from a sprinkling system.
- Firefighting

 Aqueous solutions of ClO<sub>2</sub> are not directly flammable.
 Extinguish the surrounding fire with water, preferably using a fire sprinkler system to dilute the ambient gas. Inform the fire brigade of the installed production capacity and any harmful starting substances that are being stored (precursor substances), so that precautions can be taken regarding possible risks.

#### 2.6 Accessories and external devices

For safety of accessories and external devices, see the respective instructions.

#### 2.6.1 CIO<sub>2</sub> breakdown substance

To neutralise  $\text{CIO}_2$  or to reduce the concentration of  $\text{CIO}_2$  in water, you can use sodium thiosulfate (Na\_2S\_2O\_3), the CIO\_2 breakdown substance,

See also section 10.1 Flushing.

#### 3. Product description



Fig. 1 System without cover and without peripheral devices; OCD-162-5 (left), OCD-162-30 (middle), OCD-162-60 (right)

The system produces and doses CIO<sub>2</sub> for the disinfection of drinking water, process water, cooling water and wastewater. The system has a plastic frame, where the internal components are mounted. The frame is prepared for wall mounting or floor mounting, and has a plastic cover.

The chemicals are supplied from two chemical containers, which are located in two collecting trays directly under the system (OCD-162-5, -10) or in a separate tray for each container next to the system (OCD-162-30, -60).

Each container has a suction lance, which is permanently connected to the corresponding dosing pump. The cable of each suction lance sends low-level and empty signals to the control unit.

The system is connected to two water lines:

- · The drinking water line for supplying dilution water.
- The main water line to be disinfected, into which the final CIO<sub>2</sub> solution is dosed.

#### 3.1 Applications

The system can be used for three different types of applications:

#### **Disinfection of drinking water lines**

- The flow rate of the water can fluctuate greatly (peak times when water is used for bathing and cooking).
- The type and level of contamination in the water (disturbance variables) can vary widely.
- Examples:
  - Hotels, multi-storey buildings
  - schools, hospitals, nursing homes
  - showers in sports facilities
  - food and beverage plants
  - waterworks.

#### **Disinfection of industrial systems**

- Dosing is controlled proportionally to the flow.
- Dosing is controlled by comparing setpoint and actual value.
- The water quantity in industrial systems is relatively constant.
- The type and level of contamination in the water (disturbance variables) are generally measured.
- Examples: •
  - Bottle cleaning plants in breweries
  - industrial process water or wastewater systems
  - cooling water systems.

#### Shock disinfection

This application requires an external batch tank where the CIO<sub>2</sub> solution is stored temporarily.

- Applications requiring large quantities of disinfectant in a short time
- Example: cleaning of whirlpool baths

#### 3.2 Accessories

Note Accessories are not included in a standard delivery.

#### For the dilution water line

- · Isolating valve
- Dilution water extraction device
- Tapping sleeve for dilution water extraction (if necessary with double nipple and connection piece for a hose)
- · Hose with connection to solenoid valve

#### For the main water line

- Water meter
- Tapping sleeve for the injection unit
- Protective pipe for the dosing line, installed from the dosing pump to the injection unit
- Photometer: measures the  $\mbox{CIO}_2$  concentration after dosing
- Sample-water filter (in case of insufficient water quality)

#### 3.3 Identification

#### 3.3.1 Type key

Example: OCD-162-30-D/G1

#### External batch tank



Warning

Risk of outgassing at more than 40 °C.

The temperature of the  $CIO_2$  solution stored in an external batch tank must not exceed 40 °C.

The production of  $CIO_2$  continues, until the external batch tank is full. If the maximum filling level of the external batch tank is attained, the dosing pump stops.

If the minimum filling level of the external batch tank is attained, the  $CIO_2$  dosing pump starts running.

OCD-162		-30	-P	/G	1
Maximum ca	pacity				
5	5 g/h				
10	10 g/h				
30	30 g/h				
60	60 g/h (230 V), 55 g/h (115 V)				
CIO <sub>2</sub> dosing	pump		_		
Р	Integrated digital dosing pump DDI (only for 30 g/h and 60 g/h)				
D	Integrated mechanical dosing pump DMX (only for 30 g/h and 60 g/h)				
S	Integrated SMART Digital dosing pump DDA (only for 5 g/h and 10 g/h)				
Ν	without dosing pump				
Supply volta	ge			-	
G	220-240 V, 50/60 Hz				
Н	110-120 V, 50/60 Hz				
Suction lanc	9				-
No number	for 30-litre chemical container (length of suction lance plus suction hose 1.3	m) (only f	or 5 g/h and	10 g/h)	
1	for 60-litre chemical container (length of suction lance plus suction hose 3.0	m) (only f	or 30 g/h an	d 60 g/h)	
2	for 200-litre/1000-litre chemical container (length of suction lance plus suction	on hose 4.	3 m) (only fo	or 30 g/h and	d 60 g/h)
3	for 55-gallon chemical container (length of suction lance plus suction hose 4	.0 m) (onl	y for 30 g/h a	and 60 g/h)	



#### Fig. 2 Nameplate

Pos.	Description
1	Type key
2	Product name
3	Enclosure class
4	Serial number
5	CIO <sub>2</sub> production capacity
6	Product number
7	Country of origin
8	Year and week of production
9	Marks of approval, CE mark, etc.
10	Voltage
11	Frequency
12	Power consumption

#### 3.3.3 Product numbers

TM06 0644 1416

CIO <sub>2</sub> production capacity [g/h]	CIO <sub>2</sub> dosing pump	Voltage [V]	OCD-162-	Product No.
	DDA	230 V,	5-S/G	95735153
	-	50/60 Hz	5-N/G	95735156
F			5-S/H	95735154
D	DDA	115 V,	5-S/H3	95735155
		50/60 Hz	5-N/H	95735157
	-		5-N/H3	95735158
	DDA	230 V,	10-S/G	95735161
	-	50/60 Hz	10-N/G	95735164
10			10-S/H	95735162
10	DDA	115 V,	10-S/H3	95735163
		50/60 Hz	10-N/H	95735165
	-		10-N/H3	95735166
			30-D/G1	95735169
	DIVIA	_	30-D/G2	95735173
	וחח	230 V,	30-P/G1	95735171
		50 Hz	30-P/G2	G2 95735175
30	_	30-N/G1	95735179	
50			30-N/G2	95735180
			30-P/H1	95735172
	DDI	115 V,	30-P/H2	95735176
		60 Hz	30-P/H3	95735178
	-		30-N/H3	95735181
			60-D/G1	95718452
	DIVIX	_	60-D/G2	95718456
60	וחח	230 V,	60-P/G1	95718454
00		50 Hz	60-P/G2	95718458
	_		60-N/G1	95725956
			60-N/G2	95725957
			60-P/H1	95736300
55	55 DDI 115 V, <u>60-P/</u> 60 Hz <u>60-P/</u>	115 V,	60-P/H2	95736302
00		60-P/H3	95736304	
	-		60-N/H3	95736305

English (GB)

#### 4. Technical data

#### Letter symbols used in this section

A <sub>CIO2</sub>	added quantity [mg/l]
Q <sub>DPmax</sub>	max. dosing flow [l/h]
S <sub>DP</sub>	stroke length [%]
C <sub>CIO2</sub>	CIO <sub>2</sub> concentration in batch tank [g/l]
K <sub>D</sub>	dosing coefficient [h/m <sup>3</sup> ]
Q <sub>WM</sub>	flow rate at water meter [m <sup>3</sup> /h]

#### 4.1 Performance and consumption

#### 4.1.1 Performance

	OCD-162			
	-5	-10	-30	-60
CIO <sub>2</sub> production capacity (min.) [g/h]	5	10	30	60
Concentration of CIO <sub>2</sub> solution [g/I]		2 +/-	10 %	
Maximum counterpressure of CIO <sub>2</sub> dosing pump [bar]		ę	Э	

#### 4.1.2 Consumption of chemicals

	OCD-162			
	-5	-10	-30	-60
Consumption of HCI <sup>(1)</sup> [I/h]	0.17	0.30	0.92	1.85
Consumption of NaClO <sub>2</sub> <sup>(1)</sup> [l/h]	0.16	0.28	0.86	1.63
Dilution water <sup>(1)</sup> [l/h]	2.7	4.3	15.2	30.4
CIO <sub>2</sub> solution <sup>(1)</sup> [I/h]	3.03	4.88	16.98	33.88

<sup>(1)</sup> +/- 10 %

#### 4.1.3 Consumption of electricity

	OCD-162			
	-5	-10	-30	-60
Input power without external consumer load [VA]	100 180		320	
Maximal allowed input power with external consumer load [VA]	850			
Maximum permissible load on the potential-free output contacts	e 500 VA (250 V / 2 A)			
4.2 Chemicals				

Nominal concentration of NaClO <sub>2</sub> solution, quality according to EN 938	7.5 % by weight*
Nominal concentration of HCl solution, quality according to EN 939	9.0 % by weight*

\* All technical data refer to the nominal concentrations. In operation, deviations up to ± 10 % of the chemical concentrations are permissible. Deviations can change the performance of the system.

#### 4.3 Environmental conditions

Permissible relative air humidity (non-condensing)	Maximum 80 %
Permissible ambient temperature	5 to 40 °C
Permissible temperature of dilution water	10 to 30 °C
Permissible temperature of chemicals	10 to 35 °C
Storage temperature of the system	-5 to 50 °C
Storage temperature of chemicals	5 to 40 °C
Permissible height above sea level, where the system is allowed to be operated.	2000 m
Enclosure class of control unit, dosing pumps, solenoid valve	IP65

#### 4.4 Dimensions, weights and capacities

	OCD-162			
	-5	-10	-30	-60
System frame with cover (W x H x D) [mm]	765 x 32	765 x 28	766 x 56	1800 x 68
Gross weight [kg]	28	30	86-89	104- 107
Net weight [kg]	26	28	70	85
Volume compensation bag [I]	2 (1)	4 (2)	12 <sup>(1)</sup>	24 (2)
Total volume of reaction tank [I]	1.00	1.80	6.10	13.40
Total volume of internal batch tank [l]	1.00	1.80	7.00	13.90
Distance between bottom edge of frame and floor [m]	Appr	ox. 1		
Length of suction lance plus suction hose [m]	1.3 3.0 or		or 4.3	
Collecting tray (W x H x D) [mm]		485 x 2	70 x 550	)
Weight of a collecting tray <sup>(3)</sup> [kg]		5	.5	
External batch tank, 50 I (W x H x D) <sup>(3)</sup> [mm]	840 x 1640 x 530		0	
External batch tank, 100 I (W x H x D) <sup>(3)</sup> [mm]	840 x 2000 x 530		0	
Connection for dilution water at the solenoid valve [mm]	Hose	e 6/9 or PVC	6/12 or DN8	pipe
<sup>(1)</sup> One unit				

(2) Two units

(3) Accessory

#### 4.5 Materials

System frame	PP
Cover	EPP
Reaction tank and internal batch tank	PVC
Hoses	PTFE/PE
Seals	FPM/PTFE/FKM
Heads of dosing pumps	PVC

#### 4.6 Dosing pumps

#### 4.6.1 Dosing pumps for HCI or NaClO<sub>2</sub>

	OCD-162			
	-5, -10	-30	-60 (230 V)	-60 (115 V)
Dosing pump	DDE 6-10	DDE 15-4	DMX 35-10	DDE 15-4
Connection, suction side [mm]	PE hose 4/6	PVC hose 6/12		
Connection, discharge side [mm]	PTFE hose 4/6	PTFE hose 9/12		

	OCD-162				
	-5, -10	-30-D/G	-30-P/G	-60-D/G	-60-P/G
Dosing pump	DDA 7.5-16	DMX 16-10	DDI 60-10	DMX 35-10	DDI 60-10
Connection, suction side [mm]	PTFE hose 4/6		PTFE h	ose 9/12	
Connection, discharge side [mm]	PTFE hose 4/6		PTFE h	ose 9/12	

#### 4.7 Measuring cell

Measuring cell	ing Measuring Sample water parameters temperature		Pressure
AQC-D11	CIO <sub>2</sub> , pH, ORP	up to 50 °C	up to 3 bar
AQC-D6	CIO <sub>2</sub>	up to 70 °C	up to 8 bar

#### 4.8 System parameters

In this section all system parameters are listed with factory setting, range, resolution and unit.

Some of the parameter settings are protected by service code or super-user code.

Calibration	Factory setting	Range	Resolution
Type of CIO <sub>2</sub>	1-point	1-point calibration	
calibration	calibration	2-point calibration	_
Manual zero point [µA]	0	-20002000	1
Cyclic CIO <sub>2</sub> calibration	off	on off	
CIO <sub>2</sub> calibration interval [day]	100	1100	1
Cyclic pH/ORP	off	on	_
calibration	UI	off	
pH/ORP calibration interval [day]	100	1100	1
pH buffer temperature [°C]	25.0	-5.0120.0	0.1
Batch tank	Factory setting	Range	Resolution
Batch tank	internal	internal external	
Number of batches [batch]	0	020	1
Water meter	Factory setting	Range	Resolution
Water motor	off	on	
	011	off	-
Type of water meter	pulse	pulse signal	_
	signal	current signal	-
Volume per pulse [I]	1	1.0999.0	0.1
Maximum flow [m <sup>3</sup> /h]	10	11500	1
Input current (low) [mA]	0	020	1
Input current (high)			

Measurement	Factory setting	Range	Resolution	
Magauramont	off	on		
Measurement	OII	off		
Magauring coll		AQC-D11		
Measuring cell	AQC-DTT	AQC-D6		
Temperature	<b>a</b> n	on		
measurement	OII	off		
Upot [mV]	550	-8001200	1	
Temperature	off	on		
compensation	OII	off		
Temperature correction [°C]	0.0	-5.0120	0.1	
		CIO <sub>2</sub>		
Type of measurement	CIO <sub>2</sub>	CIO <sub>2</sub> +pH		
modearement		CIO <sub>2</sub> +ORP	_	

Measuring range		Factory setting	Range	Resolution
	(low)	0.00	-	-
	(high)	1.00	0.0020.00	0.01
	(low)	0.00	0.0014.00	0.01
рп (рп)	(high)	14.00	0.0014.00	0.01
	(low)	-1500	-15001500	1
ORP [mv]	(high)	1500	-15001500	1
Tomporatura	unit	*0	°C	
Temperature unit		U	°F	
Temperature (lowhigh) [°C]			050	
		050	0100	-
			-5120	-

Dosing control	Factory setting	Range	Resolution	
CIO control	off	on	_	
	011	off	-	
		proportional		
	proporti	control	-	
Control mode	onal	setpoint control	-	
	control	combined		
		control		
		Р	_	
Control characteristic	PI	PI	-	
		PID	-	
Setpoint (setp) [mg/l]	0.20	0.00ClO <sub>2</sub>	0.01	
		range (high)		
Proportional range (X <sub>P</sub> ) [%]	30.0	0.13000.0	0.1	
Reset time (TN) [s]	60	13000	1	
Derivative action time (deriv. time TV) [s]	0	01000	1	
Added quantity (added) [mg/l]	0.20	0.0020.00	0.01	
Maximum dosing flow (Qmax) [%]	100	0100	1	

Alarms	Factory setting		Range	Resolution
CIO <sub>2</sub> alarm	off	off off		
Lower ClO <sub>2</sub> alarm limit [mg/l]	0.15	0.00 a	upper CIO <sub>2</sub> Ilarm limit	0.01
Upper ClO <sub>2</sub> alarm limit [mg/l]	0.7	Lowe limit	er CIO <sub>2</sub> alarm CIO <sub>2</sub> range (high)	0.01
Alarm hysteresis [mg/l]	0.01	0.00 ra	0.5 x CIO <sub>2</sub> nge (high)	0.01
Alarm delay [s]	1		11000	1
Monitoring	Fact sett	ory ing	Range	Resolution
Dosing time monitori	ng of	ff	on off	
Time of dosing time monitoring [min]	60	0	0600	1
Monitoring of cleanir	na		on	
motor	01	ff	off	
External inputs	Factory setting		Range	Resolution
Dosing stop input	N.O.		N.O. N.C.	
Failure input	N.O.		N.O. N.C.	
Relays	Factory setting		Range	Resolution
Warning relay	N.O. —		N.O. N.C.	-
			N.O.	
Alarm relay	N.O.		N.C.	-
Dosing pump	Facto settin	ry g	Range	Resolution
Pump type	digital pump		digital pump mechanical pump	-
Minimum switch-on time (min. Ton) [s]	0.5		0.510.0	0.1
Maximum canacity	2.75 (OCD-16 5.0 (OCD-16	2-5) 2-10)	_	
[l/h]	16.0 (OCD-162-30) 35.0		- 0.140.0 -	0.01
Stroke length [%]	100-10	2-00)	1 100	1
· ····································				

Current output	Factory setting	Range	Resolution
Current output for dosing pump (low) [mA]	4	020	1
Current output for dosing pump (high) [mA]	20	020	1
Current output of CIO <sub>2</sub> concentration (low) [mA]	4	020	1
Current output of CIO <sub>2</sub> concentration (high) [mA]	20	020	1
Display contrast	Factory setting	Range	Resolution
Display contrast [%]	40	0100	1

#### 4.9 Minimum flow rate of dilution water

OCD-162	Minimum flow rate [l/min]
-5	0.95
-10	0.95
-30	4.0
-60	4.3

#### 4.10 Electrical data

Supply voltage	110/120 V / 50-60 Hz or 230/240 V / 50-60 Hz				
		-5	50 VA		
Input power	000 162	-10	50 VA		
	000-102	-30	180 VA		
consumer load		-60	320 VA		
	<ul> <li>input for wat</li> </ul>	er meter 0(4) -	20 mA		
Analog inputs	<ul> <li>input for mean</li> </ul>	• input for measuring cell (CIO <sub>2</sub> , pH or ORP,			
	temperature)	temperature)			
Digital inputs	<ul> <li>input for water meter with pulse signal (minimum 3 pulses/min., maximum 50 pulses/sec.)</li> <li>input for dosing stop signal of a higher- loyed control system</li> </ul>				
	<ul> <li>input for gas</li> </ul>	input for gas warning device			
	<ul> <li>output for do</li> </ul>	sing control 0(	4) - 20 mA		
Analog outputs	<ul> <li>output for me mA</li> </ul>	output for measured value $CIO_2 0(4) - 20$ mA			
Potential-free outputs	<ul> <li>output for alarm relay, 250 V / 6 A, max.</li> <li>botential-free utputs</li> <li>output for warning relay, 250 V / 6 A, max.</li> <li>output for warning relay, 250 V / 6 A, max.</li> <li>550 VA (See section 9.1 Fault overview)</li> </ul>		V / 6 A, max. ault overview) 60 V / 6 A, max. ault overview)		

#### 5. Construction and functioning

This section includes detailed information on the production process, as well as dosing control, measurement and flushing. Several parameters and the settings at a mechanical  $CIO_2$  pump are explained.

#### 5.1 Installation schemes

#### 5.1.1 System with measuring cell



Fig. 3 OCD-162 with measuring cell

1	OCD-162
2	Main water pipe to be disinfected
3	Dilution water extraction device with isolating valve
4	Dilution water line
5	Dirt trap
6	Flowmeter
7	Signal line of water meter
8	Injection unit
9	CIO <sub>2</sub> dosing line
10	CIO <sub>2</sub> measuring cell
11	Signal line of CIO <sub>2</sub> measurement
12	Measuring water extraction device
13	Measuring water line
18	Drain

#### Letter symbols used in this section

A <sub>CIO2</sub>	added quantity [mg/l]	
Q <sub>DPmax</sub>	max. dosing flow [l/h]	
S <sub>DP</sub>	stroke length [%]	
C <sub>CIO2</sub>	CIO <sub>2</sub> concentration in batch tank [g/l]	
κ <sub>D</sub>	dosing coefficient [h/m <sup>3</sup> ]	
Q <sub>WM</sub>	water meter flow [m <sup>3</sup> /h]	



Fig. 4 OCD-162 with measuring module and two dosing pumps

1	OCD-162
2	Main water pipe to be disinfected
3	Dilution water extraction device with isolating valve
4	Dilution water line
5	Dirt trap
6	Flowmeter
7	Signal line of flowmeter
8	Injection unit
9	CIO <sub>2</sub> dosing line
10	CIO <sub>2</sub> measuring cell
11	Signal line of CIO <sub>2</sub> measurement
12	Measuring water extraction device
13	Measuring water line
14	Measuring amplifier
15	Signal line of CIO <sub>2</sub> dosing pump
16	Measuring module
17	Additional CIO <sub>2</sub> dosing pump
18	Drain

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English (GB)



Fig. 5 OCD-162 with external batch tank and two dosing points

1	OCD-162
2	Main water pipe to be disinfected
3	Dilution water extraction device with isolating valve
4	Dilution water line
5	Dirt trap
6	Flowmeter
7	Signal line of water meter
8	Injection unit
9	CIO <sub>2</sub> dosing line
17	Additional CIO <sub>2</sub> dosing pumps
19	External batch tank
20	Signal line of external batch tank



Fig. 6 OCD-162-5 (left) and OCD-162-10 (right) without cover

Item	Component
1	Control unit
2	Reaction tank
3	Internal batch tank
4	Adsorption filter
5	NaClO <sub>2</sub> dosing pump
6	HCI dosing pump
7	CIO <sub>2</sub> dosing pump
8	Solenoid valve for dilution water
9	Suction lances
10	Chemical container
11	Collecting tray
12	Compensation bag (behind the control unit)

15



Fig. 7 OCD-162-30 (left) and OCD-162-60 (right) without cover

Item	Component
1	Control unit
2	Reaction tank
3	Internal batch tank
4	Adsorption filter
5	NaClO <sub>2</sub> dosing pump
6	HCI dosing pump
7	CIO <sub>2</sub> dosing pump
8	Solenoid valve for dilution water
9	Suction lances
10	Compensation bag

#### 5.3 Tank levels

Reaction tank and internal batch tank



Fig. 8 Reaction tank and internal batch tank (OCD-162-5/-10/-30)

Level	Description
K1	Level of first water supply
K2	HCI supply level
K3	NaClO <sub>2</sub> supply level
K4	Level of second water supply
K5	Level for empty signal
K6	Maximum level
Pos.	Description
Pos.	Description Drain valve
Pos. A B	Description           Drain valve           From the overflow line of the multi-function valve
Pos. A B C	Description         Drain valve       From the overflow line of the multi-function valve         To the CIO <sub>2</sub> dosing pump
Pos. A B C D	Description         Drain valve         From the overflow line of the multi-function valve         To the CIO <sub>2</sub> dosing pump         To the volume compensation bag
Pos. A B C D E	Description         Drain valve         From the overflow line of the multi-function valve         To the CIO <sub>2</sub> dosing pump         To the volume compensation bag         HCl pump, NaClO <sub>2</sub> pump, dilution water
Pos. A B C D E F	Description         Drain valve         From the overflow line of the multi-function valve         To the CIO <sub>2</sub> dosing pump         To the volume compensation bag         HCl pump, NaClO <sub>2</sub> pump, dilution water         CIO <sub>2</sub> solution



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Fig. 9 Reaction tank and internal batch tank (OCD-162-60)

Suction lances

English (GB)



Fig. 10 Level indicators of the suction lances

Level	Description	Factory setting
K7	Contact open: low-level signal HCI	N.O.
K8	Contact open: empty signal HCI	N.O.
K9	Contact open: low-level signal NaClO2	N.O.
K10	Contact open: empty signal NaClO <sub>2</sub>	N.O.

External batch tank

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Fig. 11 External batch tank

Level	Description	Factory setting
K13	Maximum-maximum level	N.C.
K12	Maximum level	N.O.
K11	K11 Minimum level	
-	Minimum-minimum level	not connected

#### 5.4 Production of CIO<sub>2</sub>

#### 5.4.1 Operation modes

The system has to be set up according to the application. After starting up the production, the system runs automatically. Two operation modes are available.

#### Operation with internal batch tank

 $CIO_2$  solution is generated in the reaction tank and stored temporarily in the internal batch tank. While the  $CIO_2$  solution is dosed into the line system, a new batch is produced in the reaction tank. The system can produce 1 to 20 batches or produce continuously.

#### Operation with external batch tank

 $CIO_2$  solution is continuously generated in the reaction tank and temporarily stored in the internal batch tank. The  $CIO_2$  dosing pump is not used for dosing into the line system, but to fill an external batch tank.

#### 5.4.2 Production process



Fig. 12 CIO<sub>2</sub> production process

- 1. Initially, the production process is terminated.
- 2. The operator starts the production in the menu.
- 3. The solenoid valve opens and water flows into the reaction tank.
- The floater in the reaction tank reaches level K1. The solenoid valve closes. The HCI dosing pump starts and HCI flows into the reaction tank.
- The floater in the reaction tank reaches level K2. The HCl dosing pump stops. The NaClO<sub>2</sub> dosing pump starts and NaClO<sub>2</sub> flows into the reaction tank.
- The floater in the reaction tank reaches level K3. The NaClO<sub>2</sub> dosing pump stops. The chemical reaction begins. Reaction time: 15 minutes.
- 7. The reaction time has elapsed. The solenoid valve opens and water flows into the reaction tank.
- 8. The floater in the reaction tank reaches level K4. The reaction tank now contains the ready-to-use CIO<sub>2</sub> solution.
- 9. The position of the floater in the internal batch tank is checked.
  - If the internal batch tank is full (floater is above level K5), the process continues with step 10.
  - If the internal batch tank is empty (floater is below level K5), the solenoid valve stays open. The process continues with step 13.
- 10. The solenoid valve closes.
- 11. The ready-to-use  $CIO_2$  solution remains in the reaction tank. The process waits for the content of the internal batch tank to be discharged by the  $CIO_2$  dosing pump.
- 12. The floater in the internal batch tank falls below level K5. The solenoid valve opens with delay and water flows into the reaction tank.
- 13. The level in the reaction tank rises until the reaction tank overflows. Due to the siphon effect, the batch starts to flow through a pipe in the middle of the reaction tank into the internal batch tank.
- 14. The floater in the internal batch tank rises above level K5. The solenoid valve closes. The content of the reaction tank is discharged into the internal batch tank.
- 15. The floater in the reaction tank reaches level K1. The waiting time starts.
- 16. The waiting time has elapsed. The production mode is checked:
  - If the production runs continuously, the process starts again at step 3.
  - If the number of batches to be produced is reached, the process terminates (step 1).

#### 5.4.3 Production status

The initial display shows a brief production status message, see section 7.2 *Initial display*. A more detailed status message is given in the production status menu, see 8.6.1 *Production*.

Initial display	Production status	Description
"production terminated"	"production terminated"	Production <ul> <li>not started</li> <li>terminated by the operator</li> <li>terminated by a failure</li> </ul>
"prod. waiting"	"production waiting"	<ul> <li>Waiting for CIO<sub>2</sub> solution below K1 to be discharged into internal batch tank.</li> <li>Waiting for a stable level in the reaction tank after production start.</li> <li>Waiting for the internal batch tank to be discharged by CIO<sub>2</sub> dosing pump.</li> </ul>
"prod. waiting"	"HCI empty, system waiting"	The HCl container is empty and the HCl pump has stopped.
"prod. waiting"	"NaClO2 empty, system waiting"	The NaClO <sub>2</sub> container is empty and the NaClO <sub>2</sub> pump has stopped.
	"1st dilution water"	First water supply is running (from empty reaction tank to level K1).
"prod. running"	"HCI pump running"	HCI pump is running (from level K1 to level K2).
	"NaClO2 pump running"	NaClO <sub>2</sub> pump is running (from level K2 to level K3).
"reaction time"	"reaction time"	Reaction time is running (at level K3).
	"2nd dilution water"	Second water supply is running (from level K3 to level K4).
"prod_rupping"	"3rd dilution water"	Third water supply is running (from K4 until K5 signals full).
prod. running	"filling int. batch tank"	Reaction tank is discharged into internal batch tank (from stop of third water supply until level K1).
"flushing"	"flushing is running"	Reaction tank is flushed due to an unknown level after production start.

#### 5.5 Flushing





#### 5.6 Dosing control

The dosing control signal given to the dosing pump depends on the type of pump:

- A digital dosing pump needs a current signal 0(4) 20 mA.
- A mechanical dosing pump needs the voltage (power-on/ power-off) from the dosing control.

#### 5.6.1 Control mode

The selected control mode depends on the application.

control mode	measurement	water meter
proportional	-	•
combined	•	•
setpoint	•	-

#### **Proportional control**

The proportional control mode is particularly suitable for drinking water applications.

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The dosing pump doses in proportion to the flow rate of the water meter:

- A water meter measures the flow rate in the main water line, and continuously sends the measured values to the control.
- The proportional control calculates the required CIO<sub>2</sub> dosing volume in proportion to the water flow rate in the main line.
- The proportional control sends an actuating variable to the dosing pump.
- The dosing pump doses the required quantity of CIO<sub>2</sub> solution from the internal batch tank into the main water line.
- An optional measuring cell monitors the  ${\rm CIO}_2$  concentration in the main line.

#### Setpoint control

The setpoint control mode is particularly suitable for industrial water applications:

- A setpoint for the target CIO<sub>2</sub> concentration in the main line has to be specified.
- The control unit measures the actual CIO<sub>2</sub> concentration with a measuring cell.
- The setpoint control mode compares the actual values with the setpoint. Based on the deviation, it calculates the quantity of ClO<sub>2</sub> solution required to achieve the setpoint.
- The setpoint control sends an actuating variable to the dosing pump.
- The dosing pump doses the corresponding quantity of  ${\rm ClO}_2$  solution from the internal batch tank into the main water line.

#### Combined control

This control mode combines setpoint control and proportional control. The actuating variable calculated by the setpoint control is scaled in proportion to the current water flow in the main line.



#### Fig. 14 Control mode scheme

#### 5.6.2 Actuating variable (y-out)

The actuating variable is the control signal for the  $CIO_2$  dosing pump (0-100 %). The actuating variable is calculated continuously by the dosing control.

#### 5.6.3 Added quantity (added)

The added quantity is the quantity of  $ClO_2$  in mg/l that is added to the water flow in the main line in proportional control mode.

#### 5.6.4 Setpoint (setp)

The setpoint is the target  $\mbox{CIO}_2$  concentration in the main line which the system tries to achieve continuously.

The setpoint is used for setpoint control or combined control.

#### 5.6.5 Control characteristic

The setpoint control and combined control operate with the control characteristics P, PI or PID.

#### 5.6.6 Proportional range (Xp)

Proportional range is a setting of the control characteristics P, PI or PID.

#### 5.6.7 Reset time (TN)

Reset time is a setting of the control characteristics PI or PID. The step-response from the PI control is composed of two parts: the actuating variable (corresponding to  $X_P$ ) and the rate at which it increases. Reset time indicates the rate, at which the control signal increases. The higher the value of reset time, the slower the rate at which the control signal increases over time.

#### 5.6.8 Derivative action time (TV)

Derivative action time is a setting of the control characteristic PID.

#### 5.6.9 Maximum dosing flow (Qmax)

This setting is useful, if the maximum capacity can not be limited at the pump.

Example: The pump has a fixed dosing flow of 5 l/h at 20 mA. To limit the pump to a maximum flow of 2.5 l/h, set  $\rm Q_{max}$  to 50 %.

#### 5.6.10 Dosing stop input

The dosing stop input can be connected to a higher-level control system. A signal to this input stops the  ${\rm ClO}_2$  dosing pump.

#### 5.6.11 Dosing time monitoring

The alarm is triggered, if the actuating variable exceeds the maximum dosing flow for the specified time, see section 5.6.9 Maximum dosing flow (Qmax).

#### 5.6.12 Failure input

The failure input can be connected to a gas warning device. A signal to this input terminates the  $CIO_2$  production and stops the  $CIO_2$  dosing pump.

#### 5.6.13 Dosing coefficient (KD)

Internal value used to calculate the actuating variable for proportional control:

 $y_{out} = K_D \times Q_{WM}$ 

ĸ	_			A <sub>CIO2</sub>		
ΝD	-	0	¥	See	Y	Core

A <sub>CIO2</sub>	added quantity [mg/l]
Q <sub>DPmax</sub>	max. dosing flow [l/h]
S <sub>DP</sub>	stroke length [%]
C <sub>CIO2</sub>	CIO <sub>2</sub> concentration in batch tank [g/l]
KD	dosing coefficient [h/m <sup>3</sup> ]
Q <sub>WM</sub>	flow rate at water meter [m <sup>3</sup> /h]

#### 5.7 Measurement

#### 5.7.1 Measuring cell

Depending on the measuring cell, the  $CIO_2$  concentration, temperature and pH or ORP value of the sample water can be measured.  $CIO_2$  measurement is required for dosing with setpoint control or with combined control.

Measuring cell	CIO <sub>2</sub>	Temperature	pH or ORP	cleaning motor monitoring	
AQC-D11	٠	•	•	•	
AQC-D6	•	-	-	-	

#### 5.7.2 Calibrating the measuring cell

A constant  $\mbox{CIO}_2$  value is necessary for the calibration.

#### CIO<sub>2</sub> value

To calibrate the measured  $ClO_2$  value, a reference measurement must be taken (single-point calibration). This can be done with a photometer and the appropriate reagents. For details, please see the installation and operating instructions of the photometer. The unit of the slope is  $\mu$ A/ppm.

#### pH value

Two different buffer solutions have to be used to calibrate the measured pH value (two-point calibration). For details, please see the installation and operating instructions of the measuring cell.

The unit of the slope is mV/pH. The unit of the offset is mV.

#### **ORP** value

The ORP value indicates the voltage of all ions in the water. ORP calibration is done with single buffer solution. For details, please see the installation and operating instructions of the measuring cell.

The unit of the offset is mV.

#### 5.7.3 Calibration data

In the calibration logbook, the last 10 calibration data records are listed in chronological order. Example: pH calibration logbook.

number	1/10
date	2008-09-23
time	09:01
slope	-54.2
asym.	11.31
buffer 1	4.01
buffer 2	7.00
cal. temp.	25.0

#### 5.7.4 Monitoring the cleaning motor

The cleaning motor is monitored indirectly by regularly checking the current  $\mbox{ClO}_2$  value.



Fig. 15 Process of monitoring the cleaning motor

t <sub>0</sub>	the current time
t <sub>0</sub> -8	the time 8 seconds before the current time
V (t <sub>0</sub> )	the current CIO <sub>2</sub> value
V (t <sub>0</sub> -8)	the CIO <sub>2</sub> value 8 seconds before

If the ClO<sub>2</sub> value drops to less than 50 % within a period of 8 seconds, an alarm is triggered. This check is only performed, if the value which was 8 seconds ago was higher than 4 % of the measurement range.

#### 5.7.5 Temperature compensation of the CIO<sub>2</sub> value

The influence of temperature on the measured  $\rm ClO_2$  value can be compensated by measuring the temperature separately with a Pt100 sensor.

#### 5.7.6 CIO<sub>2</sub> alarm value

An alarm is triggered, if the measured  ${\rm CIO}_2$  value violates an upper or lower limit.





#### **Upper limit**

An alarm is triggered, if the measured  $CIO_2$  value exceeds X mg/l (X = upper limit + 0.5 hysteresis).

The alarm message is removed, if the measured  $\text{ClO}_2$  value undershoots X mg/l (X = upper limit - 0.5 hysteresis).

#### Lower limit

An alarm is triggered, if the measured  $CIO_2$  value undershoots X mg/l (X = lower limit - 0.5 hysteresis).

The alarm message is removed, if the measured  $\text{CIO}_2$  value exceeds X mg/l (X = lower limit + 0.5 hysteresis).

#### Hysteresis

The hysteresis indicates the tolerance for both alarm limits.

#### Alarm delay

The alarm trigger can be delayed.

#### 5.8 Water meter

A water meter is required for dosing with proportional control and combined control. The system can operate with water meters that deliver a pulse signal or a current signal.

#### 5.8.1 Water meter with pulse signal

The water meter must emit pulses with a frequency between 0.05 and 50 Hz. At least one pulse per 20 seconds must be emitted to keep the system running.

The maximum voltage has to be 13 V.

#### 5.8.2 Water meter with current signal

The water meter must emit a signal between 0(4) and 20 mA. The load is 50  $\Omega.$ 

#### 5.9 CIO<sub>2</sub> pump type

The dosing pump for  $\text{CIO}_2$  can be mechanical or digital. A mechanical pump is controlled by power-on (T\_on) and power-off (T\_off). The dosing rate depends on the following ratio:

A digital pump is controlled by a current signal 0(4) - 20 mA.

#### 5.9.1 Mechanical dosing pump

#### Stroke length (S<sub>DP</sub>)

If the dosing flow is low, reduce the stroke length at the pump. Set the stroke length parameter to the same value at the control unit. Consequently, the pump executes more strokes with a smaller stroke length. The resulting dosing rate remains the same. The  $ClO_2$  is dispersed evenly and does not produce any clouds in the main line.





Fig. 17 Dispersion of dosing volume at different stroke lengths

#### Minimum switch-on time (min. Ton)

The minimum switch-on time can be adjusted and should be kept as short as possible.

Example: If the dosing pump executes 120 strokes per minute, the minimum switch-on time is 0.5 seconds, which equals 1 stroke.

#### 5.9.2 Digital dosing pump

For digital dosing pumps, the stroke length parameter has to be set to 100 % at the control unit.

#### 5.10 Relay polarity

The polarity of the alarm relay and warning relay can be changed from N.O. to N.C.

N.C. means normally closed. If a power failure occurs, the relay signals a fault. This is the fail safe setting.

#### 6. Installation

This section includes information about the installation location and the environmental conditions. The hydraulic and electrical connections are described.

#### 6.1 Transport

#### Warning

Risk of personal injury and damage to equipment as a result of operating faults due to transport damage. Do not shake, crush or drop the package.

Do not use a sharp or pointed blade.

Open the packaging and carefully remove the device from the box.

Do not bend the hoses and cables.

Oxiperm Pro OCD-162-30 and -60 systems must be transported in an upright position.

#### Unpacking

- 1. Open the packaging.
- 2. Carefully remove the device from the box.
- 3. Retain the original packaging in order to return the device.
- 4. Check the device(s) for transport damage, especially hoses and cables.

#### Oxiperm Pro OCD-162-60:

Note Remove the transport protection of the NaClO<sub>2</sub> and HCl dosing pumps.



Fig. 18 Transport protection of OCD-162-60

#### Transport damages

- 1. Pack the device with its original packaging.
- 2. Inform the forwarder of the transport damage.
- 3. Return the device to the supplier.

#### 6.2 Scope of delivery

One box for the system with cover, hoses and screws and one box per extension module.

#### 6.3 Mounting

#### Installation location



Incorrect installation may result in serious personal injury and damage to property.

Only authorised service staff may install the system.

Note We recommend that you install a gas warning device.

For structural and technical safety and optimum operation of the system, all conditions listed below must be met. Prior to installation of the system, the operating company must make sure, that all conditions listed below are met.

The installation location must meet the following conditions:

- It is protected from the sun, frost-proof, well-ventilated and has sufficient lighting. The system must not be installed outdoors.
- It meets the conditions specified in section 4.3 Environmental conditions regarding air temperature, humidity, permissible component temperature and dilution water quality.
- It has walls and floors, which enable the OCD-162-5, -10 system to be wall-mounted (minimum wall thickness for the mounting screws 0.10 m) or the OCD-162-30, -60 system to be floor-mounted.
- It has a power supply connection.
- · It has access to the main water line.
- It has a connection for dilution water of drinking water quality, equipped with a manual isolating valve.
- It has a floor drain for washing away chemicals and a drain for sample water.
- It has a separate storage room for empty and full chemical containers.
- It is isolated from other areas with regard to fire protection.
- It is secured against unauthorised access, and meets the regulations for the prevention of accidents.
- · It is not in permanent use by staff.
- Minimum wall thickness (brick/concrete): 0.10 m
- Minimum room height: 2.20 m

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Note

- Mounting height: display at eye level
- Minimum distance between injection unit and measuring point: 3.00 m
- Minimum distance between top edge and ceiling: 0.19 m
- Minimum allowance on either side: 0.20 m
- Maximum length of suction hoses: 4.30 m

Correct installation:

The system must be installed vertically. The

inclination should not exceed 5 °.

If the inclination is more than 5  $^\circ,$  the system does not function reliably.



Fig. 19 Dimensions of OCD-162-5, -10



Fig. 20 Dimensions of OCD-162-30, -60

#### 6.4 Additional modules

Additional modules, such as a measuring cell or a measuring module, must be fixed at a wall.

For details, see the installation and operating instructions of the respective additional module.

#### 6.5 Deaerate HCI or NaCIO<sub>2</sub> dosing pump

Use only water to deaerate the HCl or the NaClO<sub>2</sub> dosing pump.

#### 6.5.1 For DDE 15-4 pump

Note

Before deaerating the HCI or the NaClO<sub>2</sub> dosing pump, make sure that there are no traces of

chemicals in the suction lances, pumps and reaction tank. See also section *10.1 Flushing* 

- 1. Put the HCl or the  $NaClO_2$  suction lance into water.
- 2. Open the deaeration valve of the HCl or the NaClO<sub>2</sub> dosing pump by approximately half a turn.
- Start the function test of the HCl or the NaClO<sub>2</sub> dosing pump: "main menu" > "function test" > "relays"

relays
solen. valve
HCI pump
NaClO2 pump
warning relay
alarm relay
CIO2 pump

- Let the pump run until water flows out of the deaeration hose of the HCl or the NaClO<sub>2</sub> dosing pump continuously and without air bubbles.
  - The pump has been deaerated.
- End the function test of the HCl or the NaClO<sub>2</sub> dosing pump.
   Close the deaeration valve of the HCl or the NaClO<sub>2</sub> dosing
- Close the deaeration value of the HCI or the NaClO<sub>2</sub> dosing pump.

#### 6.5.2 For DMX 35-10 pump

Before deaerating the HCl or the NaClO<sub>2</sub> dosing pump, make sure that there are no traces of

- Note chemicals in the suction lances, pumps and reaction tank. See also section 10.1 Flushing
- 1. Put the HCl or the NaClO<sub>2</sub> suction lance into water.
- 2. Open the vent plug (2) in the pump housing.
- The vent plug must be open while the pump is running.
- 3. Unscrew the cap nut from the outlet valve (1) of the HCl or the  $\rm NaClO_2$  dosing pump.
- Start the function test of the HCl or the NaClO<sub>2</sub> dosing pump: "menu" > "function test" > "relays"

relays
solen. valve
HCI pump
NaClO2 pump
warning relay
alarm relay
CIO2 pump

5. Let the pump run until water flows out of the outlet valves the HCl or the  $NaClO_2$  dosing pump continuously and without air bubbles

The pump has been deaerated.

- 6. End the function test of the HCl or the  $\mbox{NaClO}_2$  dosing pump.
- 7. Screw the cap nut back on the outlet valve of the HCl or the  $\rm NaClO_2$  dosing pump.
- Cross-tighten the dosing head screws with the correct torque. For the correct torque value, see the operation and installation instruction of the DMX 35-10 pump.



TM06 7765 4016

Fig. 21 DMX 35-10 pump

1	Outlet valve
2	Vent plug

#### 6.6 Chemical containers and suction lances



#### Warning

Do not kink suction hoses and cables. Kinked hoses and cables may result in personal injury and damage to property.

Route the hoses directly down from the unit where possible.

Do not lay in loops.



#### Warning

Danger of chemicals leaking out of the suction hose. Do not put tensile stress on the suction hose

between the suction lance and the pump.

If the suction hose is too tense, it can slide off the connection.

#### Warning

Risk of poisoning from CIO<sub>2</sub> gas.

Risk of explosion when mixing  $NaCIO_2$ , and HCI. Do not put the suction lances into the same bucket. Do not insert the suction lances in the wrong container.

OCD-162-5, -10: Make sure that the chemical containers are positioned under the system. Observe the labels on chemical containers, suction

lances and pumps: red = HCl

blue = NaClO<sub>2</sub>

#### Warning



Risk of fire and corrosion due to incorrect storage of chemicals.

Do not store HCl and  $\mbox{NaClO}_2$  near grease, flammable or oxidising substances, oils, acids or salts.

Obtain approval for storing chemicals.

- 1. Remove the cover of the system.
- 2. Screw the hose of the HCl suction lance (red label) onto the hose connection of the HCl pump (red label).

0-0

The N.C. symbol must be visible on top of the floater of the suction lances. Otherwise Note reverse the floater.



- 4. Unscrew the cover of the container. Immerse the suction lance (red label) in the container. Screw the cap of the suction lance onto the container.
- 5. Screw the hose of the  $NaClO_2$  suction lance (blue label) onto the hose connection of the  $NaClO_2$  pump (blue label).
- Position the NaClO<sub>2</sub> container in the blue collecting tray on the left side under the system (OCD-162-5, -10) or next to the system (OCD-162-30, -60).
- 7. Unscrew the cover of the container. Immerse the suction lance (blue label) in the container. Screw the cap of the suction lance onto the container.

#### Changing the polarity of the suction lance

The polarity of the suction lance can be changed by reversing the floater of the suction lance.

Only reverse the floater if the N.O. symbol is visible on top of the floater of the suction lances.

- 1. Remove the floater sidewards
- 2. Turn the floater upside down (180  $^\circ)$  and attach it. Make sure that the N.C. symbol at the floater points upwards.



Fig. 22 Reversing the floater

Pos.	Description	Symbol
1	Floater N.O. (normally opened) contact	00
2	Floater N.C. (normally closed) contact	0-0

#### 6.7 Hydraulic installation



Fig. 23 OCD-162-5 (-10)

TM06 7578 4016





Pos.	Description
1	Hose from the internal batch tank to the drain valve
2	Hose of suction lance
3	Dosing line from the dosing pump to the injection unit
4	Solenoid valve with connection for dilution water
5	Deaeretion hose of the pump

#### 6.7.1 System frame

Note

- 1. Close the dilution water extraction device.
- 2. Connect the dilution water hose to the extraction device, see 5.1 Installation schemes.
- 3. Route the dilution water hose to the system frame.

Keep the hose as short as possible and avoid kinks!

Make sure that the pressure of the dilution water is > 3 bar when the solenoid valve is open.

- 4. Connect the dilution water hose to the solenoid valve.
- Route the CIO<sub>2</sub> hose from the multi-function valve on the dosing pump to the injection unit (in the protective pipe provided by the customer) and connect it.
- 6. Connect the hose from the internal batch tank to the drain valve for flushing.

#### Warning

If protective pipes for the dosing line are installed, these may not be longer than 3 metres.

Risk of concentrated collection and dangerous escape of  ${\rm CIO}_2$  gas.

#### 6.7.2 External dosing pump

The external dosing pump is not a standard component.



#### Warning

Incorrect installation may result in personal injury and damage to property.

Only authorised service staff may connect an external dosing pump to the system.

- Route the dosing line from the internal batch tank to the external dosing pump, and connect it to the suction valve on the external dosing pump.
- 2. Route the overflow line from the external dosing pump back to the internal batch tank, and connect it.
- 3. Route the dosing line from the external dosing pump to the injection unit, and connect it to the injection unit.

#### 6.7.3 Measuring cell

- 1. Connect a hose to the extraction device in the main line, route it to the measuring cell inlet, and connect it.
- 2. Connect another sample-water hose to the measuring cell outlet, and route it into the drain.

For more detailed information, see the installation and operating instructions for the measuring cell.

#### 6.7.4 Measuring module

- 1. Connect a hose to the extraction device in the main line, route it to the measuring module inlet, and connect it.
- 2. Connect another hose to the measuring module outlet, route it to the injection unit in the main line, and connect it.

For more detailed information, see the installation and operating instructions for the measuring module.

#### 6.8 Electrical installation



#### Warning

Only authorised service staff may connect the electronic components.

#### Warning



Risk of shock from damaged electronic components (transport or installation damage).

Do not reach into the void behind the control unit. Do not kink cables.



#### Fig. 26 Control unit with cable glands

The following components can be connected at commissioning:

- Warning lamp or audible warning system
- Water meter
- Measuring cell
- Sample-water sensor from bypass measuring module
- · Failure input, for example to a gas warning device
- •

•

- Dosing stop input, for example to a higher-level control system
- External batch tank

#### Passing a cable through a gland

- 1. Unfasten the two screws on the rectangular cover under the control unit. Remove the cover.
- 2. Loosen the cable gland, and push the cable through.
- 3. Connect the cable as shown in the terminal connection plan, see section *14. Terminal connections*.
- 4. Tighten the cable gland by hand.

#### 6.8.1 Water meter

The connections depend on the type of water meter (pulse signal or current signal).

Connect the signal cable of the water meter to the control unit, see section *14. Terminal connections*.

# English (GB)

#### 6.8.2 Measuring cell

#### AQC-D1/ -D11 measuring cell

Connect the measuring electrode and counter-electrode as well as the sample-water sensor, Pt100 temperature sensor, pH/ORP electrode and cleaning motor to the control unit.



Fig. 27 Connection plan AQC-D1/ -D11

Pos.	Component	Pos.	Component
1	Brown	8	Reference electrode
2	White	9	Measuring electrode with reference electrode
3	Black	10	Counter-electrode
4	Blue	11	Pt100 temperature sensor
6	Outer conductor (screen)	12	Water sensor
7	Inner conductor	K2	Plug of counter-electrode
-			

#### AQC-D6 measuring cell

Connect measuring electrode and counter-electrode for  $\mbox{CIO}_2$  as shown in the connection plan.



Fig. 28 Connection plan AQC-D6

Pos.	Connection	Description		
67	- 12 V	Brown		
68	T	White		
69	М	Yellow		
72	$\bot$	Green		
Water se	Water sensor			

Pos.	Connection	Description
54	+	Black
53	-	White

#### 6.8.3 Dosing stop input

Connect the cable from a higher-level control system to terminals 49/50, see section 14. *Terminal connections*.

#### 6.8.4 Warning lamp or audible warning system

Connect the cable of the warning lamp or audible warning system to the alarm relay or warning relay.

- 1. Connect the alarm relay
  - Terminals 25 and 29 N.C.
  - Terminals 25 and 27 N.O.
- 2. Connect the warning relay
  - Terminals 26 and 30 N.C.
  - Terminals 26 and 28 N.O.

#### 6.8.5 Failure input

Connect the cable from a gas warning device to the terminals 51/ 52, see section 14. Terminal connections.

#### 6.8.6 Power for external devices

Two external devices can be supplied with 230 V / 115 V power supply voltage.

Select free cable glands, and connect to the terminals 14/16/18 and 20/22/24, see section 14. *Terminal connections*.

#### 6.8.7 External batch tank

The external batch tank is delivered with a level indicator with 3 bistable changeover switches, see figure 29 and section 5.3 Tank levels

Make sure that the status indicator field of each changeover switch is black when the floater is at the bottom.

> Status indicator field

Over range



Fig. 29 Bistable changeover switch

If a status indicator field is white, modify the respective changeover switch.

#### Modifying the changeover switch

- 1. Remove the housing cover.
- 2. Carefully turn the indicator wheel clockwise, until the status indicator field is black.
- 3. Mount the housing cover.

#### Connecting the external batch tank

Connect the terminals as described in the following table.

Terminals		Polarity Switch		Lovol		
BK-390	OCD	Folanty	Switch	Level		
2	48	NC	K13	Maximum-maximum (overflow)		
3	47	N.C.				
1	46		K12	Maximum		
2	48	N.O.		WIdXIIIIUIII		
1	45	NO	K11	Minimum		
2	48	N.O.		wiiminum		
				Minimum-minimum (dry		
				run) not connected		

#### 6.8.8 Power supply cable

#### Warning

Incorrect electrical connections may result in serious personal injury and damage to property.

Electrical connections may only be carried out by authorised service staff.

Switch off the power supply before starting work. Carry out power supply connection according to the local regulations.

Provide for an all-pole separator.

#### Warning



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Do not route the power supply cable through the void behind the control unit. Risk of gas poisoning due to escape of gas from a damaged volume compensation bag

Route the power supply cable up at the side between the control unit and the reaction tank.

#### Requirements

- Operating voltage minimum 230 V / 115 V
- Operating current minimum 4 A
- 2-pole interruption

#### Connecting the power supply cable

- 1. Position the main switch as close as possible to the system.
- 2. Switch off the main switch.
- 3. Connect the protective earth. See section 14. Terminal connections.
- 4. Check that the voltage corresponds to the value specified on the nameplate. See section 3.3 Identification.
- 5. Route the power supply cable up at the side between the control unit and the reaction tank.
- 6. Connect the power supply cable to the main switch.

#### 7. Commissioning

This section includes information on how to start the system after having installed all components.

The control elements are described. The navigation between the menus is explained.

Section 7.5 *Menu structure* gives an overview of the menu architecture.

#### Warning

Only authorised service staff is allowed to commission the system.



Before commissioning, check the hoses, connections and pumps for leakages.

Check the system for installation faults.

Risk of burns due to the escape of chemicals from faulty seals, valves, hose connections and lines.

Risk of corrosion damage to the main water line and damage to property due to malfunctions resulting from insufficient quality of the dilution water.

CautionPressure, temperature and drinking water quality<br/>must comply with the system specifications.Check the dilution water before and during<br/>commissioning.

Note We recommend that you install a gas warning device.

#### 7.1 Control elements



Fig. 30 Control elements

Function		
Cancel command, exit menu, confirm alarm message, return to previous menu		
Select previous menu item, set higher numerical value		
] Select next menu item, set lower numerica value		
Confirm menu selection		
Open calibration menu		
Open manual dosing menu		
Function	Colour	
Alarm Red		
Warning Yellow		
Calibration Yellow		
Manual dosing Yellow		
	Function Cancel command, exit r message, return to prev Select previous menu it numerical value Select next menu item, value Confirm menu selection Open calibration menu Open manual dosing me Function Alarm Warning Calibration Manual dosing	

#### 7.2 Initial display

The initial display is the first screen that appears after turning on the system.



Fig. 31 Initial display

Pos.	Message	Description		
1	example: "prod. running"	Production status, see section 5.4.3 <i>Production status</i>		
	1	Solenoid valve relay		
	2	HCl pump relay	White	
2	3	NaClO <sub>2</sub> pump relay		
	4	Warning relay	background when inactive. Black background	
	5	Alarm relay	when active.	
3	6	Relay of mechanical $CIO_2$ dosing pump.		
	б	Mechanical pump stopped. The symbol is struck through.		
1		Output for digital pump The height of the bar is the actuating variable (	proportional to 0-100 %)	
-		Digital pump stopped The symbol is struck through.		
5		Water meter The height of the bar is proportional to the flow (0-100 %).		
6	example: 7.36 pH	pH value of the sample water	Display value	
7	example: 0.23 mg/l	CIO <sub>2</sub> concentration	available with	
8	example: 24.5 °C	Sample water measuring c temperature		
9		Progress bar if product	ion is running	

TM05 9282 4313

#### 7.3 Navigation

Use the [OK] and [Esc] keys to navigate between the main menu and the initial display.

production terminated					
24.5 °C 0.23 mg/l 7.35 pH	12345				
[OK]	[Esc]				
main menu					
operation					
monitoring					
function tests					
commissioning					
service					
super-user					

TM05 9655 4213

Fig. 32 Display and control elements

Use the [Up], [Down], [OK], [Esc] keys to navigate in the main menu and submenus.

The notation "main menu > commissioning > language" means:

Select "commissioning" in the "main menu" and press [OK].
 Select "language" in the "commissioning" menu and press [OK].

The notation "Enter the value XYZ" means:

1. Enter the value XYZ via the buttons [Up], [Down].

2. Confirm with [OK].

The menu dialogues shown are examples. The dialogues depend on the settings made and the components connected.

#### 7.4 Access codes

Three different access codes are assigned to all submenus. Each code gives access to a defined area.

#### **Operator code**

By default, all operator menus are unprotected. The operator has the possibility to define his own operator code.

Access is enabled for 60 minutes after entry of the code.

#### Service-user code

Some settings are reserved for trained service engineers (light grey fields in the menu structure table, see section 7.5 *Menu structure*). These settings are protected by the service-user code 2633. The service-user code is necessary for commissioning. Access is enabled for 30 minutes after entry of the code.

#### Super-user code

Some settings are preset in the factory (dark grey fields in the menu structure table, see section 7.5 *Menu structure*). These settings are only accessible with the super-user code. The super-user menus are not described in these operating and installation instructions.

#### Factory-set reset code

The factory-set reset code 6742 is used to reset the system to the factory settings.

#### 7.5 Menu structure

Se	ervice-user code required	b		
Si	uper-user code required			
Main menu	Submenu 1	Submenu 2	Submenu 3	Submenu 4
	production	start		
	production	terminate		
onoration	CIO2 desing	start		
operation	CIO2 dosing	stop		
	ahaana aantainaa	HCI		
	change container	NaClO2		
Main menu	Submenu 1	Submenu 2	Submenu 3	Submenu 4
		status		
			batch counter	
	production	atatiatian	dilution water	
		statistics	chem.consumption	
			age of CIO2	
	list of events			
		0100	measured value	
		002	cal. logbook	
monitoring		temperature		
-	measurement	<u>.</u>	measured value	
		рН	cal. logbook	
			measured value	
		ORP	cal. logbook	
	dosing control		, , , , , , , , , , , , , , , , , , ,	
	water meter			
	maintenance date			
	software version			
M - 1	0	0	0	Outburgers 4
Main menu	Submenu 1	Submenu 2	Submenu 3	Submenu 4
		reaction tank		
	level indicators	Int. batch tank		
		ext. batch tank		
		suction lances		
			NaClO2	
			0 %	
		digital pump	50 %	
	current output		100 %	
function tests			0 %	
		CIO2 value	50 %	
			100 %	
		solen. valve		
		HCI pump		
	relavs	NaClO2 pump		
		warning relay		
		alarm relay		
		CIO2 pump		
	display			

Main menu	Submenu 1	Submenu 2	Submenu 3	Submenu 4	Submenu 5	Submenu 6	Submenu 7
		Deutsch	-				
	language	English	-				
			_				
	date/time	date	_				
		time		_			
	batch tank	external		-			
	dia a la construcció	internal		_			
	display contrast						CIO2
				AOC-D1 /-D11	temp comp	cleaning motor	$\frac{ClO2}{ClO2 + pH}$
			measuring cell		temp. comp.	oleaning motor	ClO2 + ORP
				AQC-D6			0.02 0
					0.0 0.50	_	
					mg/l		
					0.0 1.00	_	
				CIO2	mg/l	_	
							_
					others	end meas. range	
						0.0 50.0 °C	_
					°C Celsius	0.0100.0 °C	_
				t		-5.0120.0 °C	_
				temperature		32.0122.0 °F	_
					°F Fahrenheit	32.0212.0 °F	
			measuring range			23.0248.0 °F	_
commissionina		on			0.0014.00 pH		
<b>3</b>	measurement				2.0012.00	_	
				рН	рН	_	
					5.00 9.00 nH		
					othors	start meas	end meas.
					others	range	range
				ORP	-15001500 n	nV	_
					01000 mV	- 1 - 1	
					others	start meas	end meas.
			current output	020 mA			.ungo
				420 mA	_		
		CIO2 a		others	start meas	end meas.	_
					range	range	_
					lower limit	_	
				on	upper limit	_	
			CIO2 alarm		hysteresis	_	
				off	alarm delay	-	
		off		JII		-	
		511		volume per			
			pulse signal	pulse			
	water meter	on	current signal	020 mA	_		max flow
				420 mA			шах. IIUW
				others	start meas	end meas.	
		-#		··· <del>·</del>	range	range	
		Off					
Main menu	Submenu 1	Submenu 2	Submenu 3	Submenu 4	Submenu 5	Submenu 6	
---------------	----------------	------------------	------------------	----------------	------------------	-----------	
				proport. ctrl.			
					Р		
				setpoint ctrl.	PI		
			control mode		PID		
					Р		
				combined ctrl.	PI		
		on			PID		
	dosing control	011		setpoint	_		
				added quantity	_		
			ctrl. parameters	prop. range XP	_		
				reset time TN	_		
				deriv. time TV			
			dos time monit	on	max. dosing time		
				off			
		off					
		int./ext. pump	yes				
			no		_		
				020 mA	_		
commissioning		pump type	digital pump	420 mA	_		
				others	_		
	dosing pump		mechanical pump	o min. Ton			
		max. capacity	_				
		stroke length	_				
		max. dosing flow					
		dos. stop input	N.C.				
			N.O.				
		warning relay	N.C.				
	relays		N.O.				
		alarm relay	N.C.				
		NIC	N.U.				
	failure input	N.C.	-				
		N.U.	-				
	operator code	doloto	-				
			-				
	sattings	restore	-				
	settings	factory reset	-				
		laciony reset					
Main menu	Submenu 1	Submen	u 2	Submenu 3	Submenu	4	
convico	maint. release						
Service	flushing						
Main menu	Submenu 1	Submen	u 2	Submenu 3	Submenu	4	
	system type	CIO2					
	NH2CI						
		5 g/h					
	capacity	10 g/h					
		00 - /l					

one-point cal.

two-point cal.

gold

platinum

30 g/h 60 g/h

Upot

display

calibration

manual zero pt.

electrode type

reaction time

cal. setup

sump

temp. correction

super-user

Key	Menu	Submenu 1	Submenu 2	Submenu 3
			cal. meas. value	
		000	cal. result	
	calibration	CIO2	cal. cycle	on
				off
		рН	cal. meas. value	
10-11			cal. result	
[Cal]			cal. cycle	on
				off
		ORP	cal. meas. value	
			cal. result	
			cal. cycle	on
				off
[Man]	manually dosing			

# 7.6 Initial startup

For description of control elements, navigation and initial display, see section 7.1 Control elements, 7.3 Navigation and 7.2 Initial display.

- 1. Open the dilution water supply.
- 2. Switch on the power supply.
- 3. Select the language.
- 4. Enter the service code (see section 7.4 Access codes).



Fig. 33 Initial display

# 7.7 Language

1. "main menu > commissioning > language"

2. Select the "language".

# 7.8 Date/time

# Setting the date

- 1. "main menu > commissioning > date/time > date"
- 2. Set the date.

### Setting the time

- 1. "main menu > commissioning > date/time > time"
- 2. Set the time.

# 7.9 Batch tank

This menu also affects the production mode, see section 5.4.1 Operation modes.

1. "main menu > commissioning > batch tank"

internal	batch tank	
	internal	
external	external	

# Internal batch tank

1. "internal"

TM03 6905 4506

X	no. of batches	
o	Х	
0 = continuous	0 = continuous	

X = 1...20: The number of batches to produce.

X = 0: Continuous production of batches

# External batch tank

# 1. "external"

The production is running until the external batch tank is filled.

# 7.10 Display contrast

Adjust the display contrast in "main menu > commissioning > display contrast"

# 7.11 Measuring setup

# 7.11.1 Measuring cell

"main menu > commissioning > measurement > on > measuring cell"

The parameters in the display depend on the selected measuring cell.

# AQC-D1/ -D11

Temperature measurement

temperature
on
off

Select your setting.
 Temperature compensation

-	
temp. comp.	
on	
off	

Select your setting.
 Monitoring the cleaning motor

		-
cleaning	motor	

5 5	
monitoring o	on
monitorina c	off

3. Select your setting.

Parameters

measurement
CIO2
CIO2 + pH
CIO2 + ORP

4. Select the measuring parameter(s).

# AQC-D6

When selecting measuring cell AQC-D6, the measuring parameter is automatically set to  ${\rm CIO}_2.$ 

# 7.11.2 Measuring range

 "main menu > commissioning > measurement > on > measuring range"

The parameters in the display depend on the selected measuring cell.

measuring range
CIO2
temperature
pH/ORP

2. Select and set all measuring ranges in succession.

# CIO<sub>2</sub> measuring range

 "main menu > commissioning > measurement > on > measuring range > CIO2".

# Predefined ranges

CIO2
0.0 0.50 mg/l
0.0 1.00 mg/l
0.0 2.00 mg/l
0.0 5.00 mg/l
0.010.00 mg/l
0.020.00 mg/l
others

# others

Enter the end of the measuring range.

	CIO2
ſ	1.00 mg/l
	end meas. range

# Temperature measuring range

 "main menu > commissioning > measurement > on > measuring range > temperature"

temperature	
°C Celsius	
°F Fahrenheit	

2. Select the temperature unit.

temperature
0.0 50.0 °C
0.0100.0 °C
-5.0120.0 °C

3. Select the temperature measuring range.

### pH measuring range

 "main menu > commissioning > measurement > on > measuring range > pH"

# Predefined ranges

рН	
0.0014.00 pH	
2.0012.00 pH	
5.00 9.00 pH	
others	

### others

Enter the start and the end of the measuring range.

pН
0.00 pH
start meas range

pH	
14.00 pH	
end meas. range	

# ORP measuring range

Make the settings as described before.

# 7.11.3 Current output

1. "main menu > commissioning > measurement > on > current output".

# Predefined ranges

current output	
020 mA	
420 mA	

others

2. Select the range.

# others

Set the start and the end of the measuring range.

# current output

0.00 mg/l = 0 mA	
start meas range	

1. Enter current value for "start meas range".

### current output

1.00 mg/l= 20 mA	
end meas. range	

2. Enter current value for "end meas. range". The specified range for the current output is assigned to the corresponding  $CIO_2$  concentration.

### 7.11.4 CIO<sub>2</sub> alarm value

"main menu > commissioning > measurement > on > CIO2 alarm > on"

CIO2 alarm	
upper limit	
lower limit	
hysteresis	
alarm delay	

1. Select the submenu.

2. Enter the value.

### 7.12 Calibration

Calibration can only be done, if the sample water contains  $CIO_2$ . For details on calibration of the measuring cell, see section 8.3 Calibration.

# 7.13 Water meter

"main menu > commissioning > water meter > on"

water meter
pulse signal
current signal

### Water meter with pulse signal

volume per pulse	
1.0 I	

1. Enter volume per pulse.

max. flow
10 m3/h

2. Enter the maximum flow.

### Water meter with current signal

1. "main menu > commissioning > water meter > on > current signal"

### **Predefined ranges**

current signal
020 mA
420 mA
others

2. Select the range.

max. flow 10 m3/h

3. Enter the maximum flow.

### others

Enter the current value for the start and the end of the measuring range.

water meter
5 mA
start meas range

1. Set "start meas range"

water meter	
15 mA	
end meas. range	

2. Set "end meas. range"

max. flow	
10 m3/h	

3. Enter the maximum flow.

# 7.14 Dosing control setup

# 7.14.1 Dosing control mode

"main menu > commissioning > dosing control > on > control mode"

control mode
setpoint ctrl.
proport. ctrl.
combined ctrl.

1. Select the control mode.

### **Dosing control characteristic**

Select the control characteristic for the setpoint or combined control mode.

ctrl. charact.
Р
PI
PID

1. Select the control characteristic.

### 7.14.2 Dosing control parameters

The control parameters depend on the selected control mode. "main menu > commissioning > dosing control > on > ctrl. parameters"

1. Select the control parameter and enter the value, see section 5.6 *Dosing control*.

### 7.14.3 Dosing time monitoring

"main menu > commissioning > dosing control > dos. time monit. > on "

# max. dosing time

600 min

1. Enter the maximum dosing time.

# 7.15 Dosing pump setup

"main menu > commissioning > dosing pump"

dosing pump
int./ext. pump
pump type
max. capacity
stroke length
max. dosing flow
dos. stop input

### 7.15.1 Internal or external dosing pump

"main menu > commissioning > dosing pump > int./ext. pump"

int. pump only?
yes
no

Select "yes", if only an internal pump is installed or select "no", if external pumps are installed.

### 7.15.2 Pump type

"main menu > commissioning > dosing pump > pump type"

digital pump	
mechanical pump	

Select the pump type.

Digital dosing pump

current output
020 mA
420 mA
others

Select a predefined range, or select "others" and set the current output corresponding to 0 % and 100 % capacity:

current output
0 % = mA
dosing flow

1. Enter the current value for 0 % dosing flow.

current output	
100 % = mA	
dosing flow	

2. Enter the current value for 100 % dosing flow.

The specified current output is assigned to the corresponding capacity (0-100 %).

### Mechanical dosing pump

min. Ton	
0.5 s	

Enter the minimum switch-on time.

# 7.15.3 Maximum capacity

"main menu > commissioning > dosing pump > max. capacity"

# max. capacity 2.75 l/h

Enter the maximum capacity of the pump.



Make sure that the maximum capacity setting corresponds with the setting of the CIO<sub>2</sub> dosing pump.

# 7.15.4 Stroke length

"main menu > commissioning > dosing pump > stroke length"

# stroke length

100 %

Enter the stroke length. For a digital pump set 100 %. See also section 5.9 CIO<sub>2</sub> pump type.

Note Make sure that the stroke length setting corresponds with the setting of the  $CIO_2$  dosing pump.

# 7.15.5 Maximum dosing flow

"main menu > commissioning > dosing pump > max. dosing flow"

max. dosing flow 100 %

Enter the maximum dosing flow, see section 5.6.9 Maximum dosing flow (Qmax).

# 7.15.6 Dosing stop input

"main menu > commissioning > dosing pump > dos. stop input"

dos. stop input	
N.O.	
N.C.	

Set the polarity of the dosing stop input.

# 7.16 Relays

# 7.16.1 Warning relay

1. "main menu > commissioning > relays > warning relay"

warning relay	
N.O.	
NC	

2. Set the polarity of the warning relay.

# 7.16.2 Alarm relay

1. "main menu > commissioning > relays > alarm relay"

alarm relay	
N.O.	
N.C.	

2. Set the polarity of the alarm relay.

# 7.17 Failure input

1. "main menu > commissioning > failure input"

failure input
N.O.
N.C.

2. Set the polarity of the failure input.

# 7.18 Operator code

# 7.18.1 Change

- By default, all operator menus are unprotected.
- 1. "main menu > commissioning > operator code"

operator code
change
delete

- 2. "change"
- 3. Enter the current operator code.
- 4. Enter the new operator code.

### 7.18.2 Delete

- 1. "main menu > commissioning > operator code > delete"
- 2. Enter the operator code.

# 7.19 Settings

All settings made during the commissioning can be saved.

Use the function "restore" only, if the settings have

been saved before. Otherwise the factory settings

Note

# 7.19.1 Save

To save all settings:

1. "main menu > commissioning > settings > save"

### 7.19.2 Restore

To restore the settings saved previously:

are loaded.

1. "main menu > commissioning > settings > restore"

### 7.19.3 Factory reset

- All settings will be restored to the factory settings.
- 1. "main menu > commissioning > settings > factory reset"
- 2. Enter the factory-reset code, see section 7.4 Access codes

# 8. Operation

This section includes information on starting, stopping and monitoring the production and dosing of  $\text{CIO}_2$ .

Calibration of the measurement, changing the chemical containers and manual deaeration of the pump are also described.

# 8.1 Production

# 8.1.1 Starting the production

"main menu > operation > production > start"

After a power failure the production restarts automatically.

### 8.1.2 Terminating the production

"main menu > operation > production > terminate"



Note

The chemical reaction in the reaction tank continues. The  $CIO_2$  dosing pump continues running, until the internal batch tank is empty.

# 8.2 Dosing

# 8.2.1 Starting CIO<sub>2</sub> dosing

"main menu > operation > CIO2 dosing > start"

CIO2 dosing	
start	

stop

### 8.2.2 Stopping $CIO_2$ dosing

"main menu > operation > CIO2 dosing > stop"

# 8.3 Calibration

To enter the calibration menu press the [Cal] button on the control unit, see section 7.1 *Control elements*.

# 8.3.1 CIO<sub>2</sub> value

Note

Constant values of the measuring water are required for calibrating the measuring cell.

<sup>I</sup> The values are viewed in "main menu > monitoring > measurement".

- 1. If the measured value remains constant, determine the CIO<sub>2</sub> value by means of a reference measurement
- 2. Take a note of this value.
- 3. Press [Cal] > "ClO2 > cal. meas. value".

cal. meas. value
0.05 mg/l
5.2 µA

4. Set the reference value in mg/l.

CIO<sub>2</sub> calibration is finished and the result is displayed.

cal. result
slope
22.0 µA/ppm
asym.
0.0 μΑ

# 8.3.2 pH value

Two different buffer solutions must be used to calibrate the measured  $\ensuremath{\mathsf{p}}\xspace \mathsf{h}$  value.

- Prepare two glass jars with the buffer solutions, e.g. buffer 1 = 4.01 pH and buffer 2 = 9.18 pH
- 2. Prepare an empty 10-litre plastic bucket.
- 3. Measure the temperature of the buffer solution.
- 4. Press [Cal] > "pH > cal. meas. value".

cal. meas. value
Grundfos
DIN/NIST
others

5. Select one of the buffer types.

Buffer type	Buffer values
Grundfos	4.01, 7.00, 9.18
DIN/NIST	4.01, 6.86, 9.18
others	The lower and upper buffer values can be freely adjusted within the set pH measuring range (difference of at least 1 pH).

6. Select "Grundfos", for example.

buffer temp.	
25 °C	

- 7. Enter the measured temperature of the buffer solution.
- 8. Shut off the water supply of the measuring cell.
- 9. Remove the pH electrode from the measuring cell. Use the bucket to catch any water that flows out.
- 10. Immerse the pH electrode in the first glass jar.

buffer 1	
4.01 pH	
7.00 pH	
9.18 pH	

- 11. Select the value of the first buffer solution. The voltage is measured and displayed. Wait until the waiting message disappears.
- 12. Remove the pH electrode from the first buffer solution. Rinse the pH electrode with water.
- 13. Immerse the pH electrode in the second glass jar.

buffer 2	
4.01 pH	
7.00 pH	
9.18 pH	

- Select the value of the second buffer solution. The voltage is measured and displayed. Wait until the waiting message disappears.
- 15. Remove the pH electrode from the second buffer solution. Rinse the pH electrode with water.

The pH calibration is finished and the result is displayed.

cal. result	
slope -57.88 mV/pH	
asym. -0.6 mV	

Finishing pH calibration

- 1. Put the pH electrode back into the measuring cell.
- 2. Open the water supply of the measuring cell.
- 3. Dispose of the buffer solutions.

# 8.3.3 ORP value

- 1. Prepare a glass jar with ORP buffer solution.
- 2. Prepare an empty 10-litre bucket.
- 3. Press [Cal] > "ORP > cal. meas. value".

# cal. meas. value

# 225 mV

- 4. Shut off the water supply of the measuring cell.
- 5. Remove the ORP electrode from the measuring cell. Use the bucket to catch any water that flows out.
- 6. Immerse the ORP electrode in the glass jar.
- 7. Enter the mV value of the ORP buffer solution.
- The ORP calibration is finished and the result is displayed:

# cal. result

ORP offset	
-2 mV	

Finishing ORP calibration

- 1. Remove the ORP electrode from the buffer solution. Rinse the ORP electrode with water.
- 2. Put the ORP electrode back into the measuring cell.
- 3. Open the water supply of the measuring cell.
- 4. Dispose of the buffer solution.

# 8.3.4 Logbook

The last ten calibration results are saved in the calibration logbook. Example: View the last ClO<sub>2</sub> calibration results: "main menu > monitoring > measurement > ClO<sub>2</sub> > cal. logbook"

number	1/10
date	2014-07-31
time	12:34:41
slope	22.0 µA/ppm

# 8.3.5 Interval

A calibration interval between 1 and 100 days can be set. Example: calibration interval for the  $CIO_2$  value.

- 1. Press [Cal] > "CIO2 > cal. cycle > on".
- 2. Enter the interval in days.

# 8.4 Changing the chemical containers

The chemical containers should be replaced in the following situations:

- As soon as possible after the low-level signal is displayed.
- Immediately after the empty signal is displayed.

# Warning



Risk of serious personal injury and damage to equipment due to incorrect handling of chemicals. Before starting work, put on protective clothing: gloves, face mask, protective apron.

### Warning

Risk of poisoning from CIO<sub>2</sub> gas.

Risk of explosion when mixing  $NaCIO_2$ , and HCI. Do not put the suction lances into the same bucket. Do not insert the suction lances in the wrong container.



OCD-162-5, -10: Make sure that the chemical containers are positioned under the system. Observe the labels on chemical containers, suction lances and pumps: red = HCl

blue =  $NaClO_2$ 

# Warning

Risk of burns from drips when removing the suction lance from the chemical container.



Do not allow drips to fall on the skin, clothing, shoes or ground.

Rinse away any drips on the container or in the collecting tray with water immediately.

- 1. Untwist the screw cap from the suction lance in the chemical container.
- 2. Carefully pull the suction lance out of the container, and immediately insert it into the drip pipe in the collecting tray.
- 3. Screw the original cover onto the empty container.
- 4. Unscrew the cover of the new container. Retain the cover.
- 5. Insert the suction lance. Fasten the screw cap.
- 6. As soon as the suction lance is inserted, the production starts up. The alarm message confirms automatically.
- Reset the chemical consumption counter ("operation > change container > HCI/NaCIO2").

# 8.5 Deaerating the pump manually



Warning

Risk of serious personal injury and damage to equipment due to incorrect handling of chemicals. Before starting work, put on protective clothing: gloves, face mask, protective apron.

Conditions for deaerating:

- The internal batch tank must contain chlorine dioxide solution.
- The dosing pump must be operated in "manually dosing" mode.
- The dosing pump is running:
- 1. To deaerate the pump, turn the green deaeration knob clockwise as far as it will go. Observe the direction of the arrow on the protective cap.
- 2. As long as the deaeration knob is turned, the dosing medium can flow through the relief line to the tank.
- 3. When released, the deaeration knob returns to its original position automatically.

# 8.6 Monitoring

# 8.6.1 Production

# Status

"main menu > monitoring > production > status"

Example: further status message, see section 5.4.3 *Production status*.

### status

HCI pump running

# Batch counter

"main menu > monitoring > production > statistics > batch counter"

# batch counter

25 batches

After 65535 batches, the display is reset to 0.

### **Dilution water**

"main menu > monitoring > production > statistics > dilution water"

The dilution water flow rate of the10 latest  $\mbox{CIO}_2$  production cycle is displayed.

### dilution water . . . . . . . 1/10

1.4 l/min	
2014-02-28	

### Chemical consumption counter

"main menu > monitoring > production > statistics > chem.consumption"

# chem.consumption

1.456 I HCI	
since 2014-04-29	
1.123   NaClO2	
since 2014-04-23	

# Age of CIO<sub>2</sub>

"main menu > monitoring > production > statistics > age of CIO2".

age of CIO2
reaction tank
03:16:25
int. batch tank
00:00:28

# 8.6.2 List of events

The history of up to 99 faults and messages can be viewed by scrolling through the list.

"main menu > monitoring > list of events"

event
lower limit undershot
2014-07-2211:45

### 8.6.3 Measurement

The measured values temperature and pH/ORP are only displayed, if the AQC-D1/D11 measuring cell is selected. "main menu > monitoring > measurement"

### Measured value CIO<sub>2</sub>

"main menu > monitoring > measurement > CIO2 > measured value"

CIO2
0.2 mg/l
4.061 µA
0.0 - 1.0 mg/l

- CIO<sub>2</sub> value
- signal from measuring cell
- CIO<sub>2</sub> measuring range

### Temperature of sample water

"main menu > monitoring > measurement > temperature"

temperature
23 °C
0.0 - 50.0 °C

- temperature value
- temperature measuring range

# Measured value pH

"main menu > monitoring > measurement > pH > measured value"

pН
7.20 pH
-30 mV
0.00 - 14.00 pH

pH value

- signal from pH sensor

- pH measuring range

### Measured value ORP

"main menu > monitoring > measurement > ORP > measured value"

# ORP

1350 mV	
0 225 mV	

ORP value

- ORP measuring range

# 8.6.4 Dosing status

"main menu > monitoring > dosing control" For control status description, see section *5.6 Dosing control*.

dosing control	
y-out:	75 %
setp:	0.2 mg/l
setpoint ctrl.	
Xp:	83 %
TN:	300 s
TV:	0 s
Qmax:	100 %
min. Ton:	1.0 s

# 8.6.5 Water meter status

1. "main menu > monitoring > water meter"

# Water meter with pulse signal

water meter	
5.0 m3/h	
1.2 Hz	

- Water flow

- pulse frequency corresponding to the water flow.

# Water meter with current signal

# water meter

5.0 m3/h 10 mA

- Water flow

- current signal corresponding to the water flow.

# 8.6.6 Maintenance date

1. "main menu > monitoring > maintenance date"

maintenance date
last
2014-07-25
next
2015-07-25

### 8.6.7 Software version

1. "main menu > monitoring > software version"

software version
OCD-162
v2.00.0 20140226
3184

# English (GB)

# 9. Fault finding

This section includes an overview of alarm messages, a list of possible errors and remedies, and a description of how to test the functions of the system.

# 9.1 Fault overview

The alarm messages are shown in the initial display.

	Reaction					
Alarm message	Alarm LED	Warning LED	Alarm relay	Warning relay	Event list	Remark
lower limit undershot	٠	-	•	-	-	
upper limit exceeded	•	-	٠	-	-	
CIO2 dosing time exceeded	٠	-	٠	-	-	dosing stop
fault of cleaning motor	٠	-	٠	-	-	dosing stop (only setpoint or combined control)
water sensor fault	٠	-	٠	-	-	dosing stop (only setpoint or combined control)
calibrate CIO2 sensor	•	-	-	-	-	
calibrate pH sensor	•	-	-	-	-	
calibrate ORP sensor	•	-	-	-	-	
temperature error	•	-	-	-	•	
low level HCI	-	٠	-	٠	•	
empty HCI	•	-	•	-	•	HCI pump stops
low level NaClO2	-	٠	-	٠	•	
empty NaClO2	•	-	٠	-	•	NaClO <sub>2</sub> pump stops
timeout HCI pump	•	-	•	-	•	production terminates
timeout NaClO2 pump	•	-	•	-	•	production terminates
timeout 1st dilution water	•	-	•	-	•	production terminates
timeout 2nd dilution water	•	-	•	-	•	production terminates
timeout 3rd dilution water	•	-	•	-	•	production terminates
timeout production	•	-	•	-	•	production terminates
timeout flushing	•	-	•	-	•	production terminates
level int. batch tank	•	-	•	-	•	dosing stop
level ext. batch tank	•	-	•	-	•	
annual maintenance due	-	٠	-	-	-	
maintenance date exceeded	٠	-	-	-	-	
fault current input	٠	-	٠	-	-	
wire breakage current output 1	•	-	•	-	-	
wire breakage current output 2	٠	-	٠	-	-	
external failure	٠	-	٠	-	-	dosing stop, production terminates
empty signal int. batch tank	-	•	-	•	•	dosing stop (20 s + time inverse proportional to current dosing rate) after empty signal
check CIO2 batch	-	٠	-	٠	٠	
check water pressure	-	٠	-	-	•	
fault reaction tank	٠	-	٠	-	٠	production terminates
fault int. batch tank	٠	-	٠	-	•	production terminates
fault ext. batchtank	٠	-	٠	-	•	production terminates
external dosing stop	-	-	-	-	•	dosing stop

Activated relays can be deactivated with the [Esc] button. An exception is the warning relay, which is activated by the signal "empty signal int. batch tank". The warning relay is only deactivated, if the fault is removed. For trouble-free operation of the system eliminate the cause of the faults.

If an alarm occurs, which is written into the event list, the Oxiperm Pro system must not be switched off.

Note

If the system is switched off while writing an alarm into the event list, all settings are reset to factory settings.

# 9.2 Faults with error message

	9.2
ш	
5	
<u>c</u>	
Ē	
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-	Err
<b>O</b>	
m	
3	
	"lo

Service staff only		
Error message	Cause	Remedy
"low level HCl"	HCI or NaCIO <sub>2</sub> container is almost empty.	Change the HCl or NaClO <sub>2</sub> container. OCD-162-05, -10: the chemical containers must be positioned under the system.
	The floater on the suction lance has a wrong orientation.	Turn the floater upside down.
"empty HCI " "empty NaClO2"	HCI or NaCIO <sub>2</sub> container is empty.	Change the HCl or NaClO <sub>2</sub> container. OCD-162-05, -10: the chemical containers must be positioned under the system.
"check CIO2 batch"	Warning message, undefined contents in the internal batch tank after power supply failure.	Drain the internal batch tank manually, and dispose of the content.
	Too much water is flowing into the internal batch tank, so the $CIO_2$ solution is too highly diluted. Water is in the volume compensation bag or the activated carbon filter or the adsorption filter.	Stop the system.
"level int. batch tank"	Solenoid valve is leaking.	Check the solenoid valve. Clean or replace the strainer in the solenoid valve.
	<ul> <li>Faulty level indicator in the reaction tank. Too much HCl and/or too much NaClO<sub>2</sub> is flowing into the internal batch tank.</li> </ul>	Replace the level indicator in the reaction tank.
	Dilution water pressure is too high.	Check the dilution water pressure and adjust it according to the requirements.
"level ext. batch tank"	Faulty changeover switch in the external batch tank, or external batch tank is overfull.	Replace the changeover switch in the external batch tank.
	During the first dilution water supply, the level in the reaction tank has increased too slowly. Level K1 was not reached in time.	Check the dilution water supply.
	<ul> <li>Strainer in solenoid valve is clogged, or solenoid valve is faulty.</li> </ul>	Check the solenoid valve in the "relays" menu, see section <i>9.4.3 Relays</i> . Replace the filter, or replace the solenoid valve.
"timeout 1st dilution water"	Dilution water supply is not sufficiently open.	Open the dilution water supply further.
	Level indicator in the reaction tank is damaged.	Replace the level indicator in the reaction tank.
	Dilution water pressure is too low. Dilution water pressure has to be at least 3 bar.	Check if the hose for dilution water is not bent. Check if a further consumer is connected to the dilution water hose.
	During HCl or NaClO <sub>2</sub> supply, the level in the reaction tank has increased too slowly between the levels K1 and K2 or K2 and K3. Level K2 / K3 was not reached in time.	Check the hose from the pump to the reaction tank for assembly faults. Check the HCl or NaClO <sub>2</sub> pump in the "relays" menu, see section 9.4.3 Relays.
	<ul> <li>Insufficient performance of the HCl or NaClO<sub>2</sub> pump</li> <li>Air in suction hose and/or dosing head.</li> <li>Pump is not dosing.</li> <li>Discharge hose is leaking, clogged, porous or bent.</li> </ul>	Check the discharge hose. Replace, if necessary.
"timeout HCl pump" "timeout NaClO2 pump"	<ul> <li>HCl or NaClO<sub>2</sub> pump is not sucking in</li> <li>Suction hose is leaking, clogged, porous or bent.</li> <li>Deposits are at the foot valve.</li> <li>Valve is not installed correctly or clogged. Crystalline deposits are in the valves.</li> <li>Diaphragm is broken (leaking).</li> <li>Diaphragm tappet is torn out.</li> <li>HCl or NaClO<sub>2</sub> container is empty.</li> </ul>	<ul> <li>Check the suction hose and suction lance.</li> <li>Clean or replace the foot valve.</li> <li>Clean the valves.</li> <li>Replace the diaphragm.</li> <li>Check the fill level of the HCl or NaClO<sub>2</sub> container.</li> <li>If "empty HCl" or "empty NaClO2" is signalled, replace the HCl or NaClO<sub>2</sub> container.</li> </ul>
	Pump is not running at all.	Check the pump. Replace the pump, if necessary.
	<ul> <li>Cable breakage between HCl or NaClO<sub>2</sub> pump and control unit.</li> </ul>	Check the cable from pump to control unit. Replace the cable.
	Faulty control unit.	Check the control unit. Replace the control unit, if necessary.
	Level indicator in the reaction tank is damaged.	Replace the level indicator in the reaction tank.

Error message	Cause	Remedy
"Nimes and Oral dilution water"	During the second dilution water supply, the level in the reaction tank has increased too slowly between the levels K3 and K4. Level K4 was not reached in time.	
"timeout 2nd dilution water"	See alarm message "timeout 1st dilution water".	Check the solenoid valve and dilution water supply in "relays", see section 9.4.3 <i>Relays</i> . Check the water supply. See also alarm message "timeout 1st dilution water".
	After overflow, the level in the reaction tank has dropped back down to K1 too slowly.	
	Insufficient dilution water supply.	See alarm message "timeout 1st dilution water".
"timeout production"	• If the screw connection of the CIO <sub>2</sub> drain at the reaction tank or the screw connection to the internal batch tank is loose, or an O-ring is missing in one of the screw connections, the CIO <sub>2</sub> solution can not drain.	Fasten the screw connections or fit in a new O-ring.
Winssouth Ord dilution under I	During the third dilution water supply, no overflow from the reaction tank into the internal batch tank was determined.	
	Dilution water supply and solenoid valve.	Check the solenoid valve and water supply in the "relays" menu, see section 9.4.3 Relays.
"timeout flushing"	For example temporary power failure.	Confirm the alarm message with [Esc] and restart the $CIO_2$ production process.
	The temperature at the measuring cell has exceeded the set measuring range.	
	Faulty temperature sensor.	Check the temperature sensor. Replace, if necessary.
"temperature error"	Faulty cable of temperature sensor.	Check the cable of the temperature sensor. Replace, if necessary.
	<ul> <li>Water temperature higher or lower than measuring range.</li> </ul>	Check the water temperature.
	Temperature measuring range set incorrectly.	Correct the measuring range.
"slope error"	Fault during pH or CIO <sub>2</sub> calibration. Invalid calibration result detected by plausibility check.	_
"fault of electrode/buffer"	Fault during pH calibration. Auto reading of buffer data.	Repeat the calibration, clean the cell, or replace the electrodes.
"error asym. pot."	Fault during pH calibration. Invalid asymmetry potential detected by plausibility check.	
"fault of electrode/buffer"	Fault during pH calibration. Two buffers with a pH difference of less than 1 pH were selected.	Check the buffer solutions. Repeat the calibration, and replace the electrode.
"calibration time exceeded"	Fault during $CIO_2$ , pH and ORP calibration. This alarm is activated, if the calibration process does not have a stable measured value within a certain period.	Check the pH electrode and replace, if necessary.
"offset"	Fault during ORP calibration. Invalid calibration result detected by plausibility check.	Repeat the ORP calibration, or replace the electrode.
"calibrate CIO2 sensor" "calibrate pH sensor" "calibrate ORP sensor"	The set monitoring time is reached for the next calibration interval.	Calibrate or replace the electrode or the sensor.
	The floater of the measuring cell is above the water sensor. The flow is too big.	Reduce the flow with the adjustment spindle of the measuring cell.
	The floater of the measuring cell is below the water sensor. The flow is too small.	Increase the flow with the adjustment spindle of the measuring cell.
	The sample-water extraction device or the hose to the measuring cell is clogged or leaking.	Check the sample-water extraction device and the hose to the measuring cell.
"water sensor fault"	No sample-water flow in the measuring cell. Filter is clogged.	Clean the filter of the measuring cell.
	Lack of water at the sample-water extraction device.	Check the flow in the main line at the sample-water extraction device.
	Faulty water sensor.	Replace the water sensor.
	Faulty cable between the measuring cell and the control unit.	Replace the cable.
	Faulty control unit.	Check the control unit. Replace the control unit, if necessary.

Error message	Cause	Remedy
Error message "fault of cleaning motor" "CIO2 dosing time exceeded" "wire breakage current output 1" "wire breakage current output 2" "external failure"	Cleaning motor monitoring in the measuring cell indicates a fault.	Stop the system.
"fault of cleaning motor"	Faulty cleaning motor.	Check the power supply of the cleaning motor. Replace the cleaning motor.
	<ul> <li>No power supply to the cleaning motor. Cable breakage.</li> </ul>	Check the cable. Replace the cable.
	Gas bubbles in the measuring cell.	Vent the measuring cell.
	The dosing control predefines the maximum capacity for a longer period than the set time.	
	<ul> <li>After a power supply failure, the solution in the internal batch tank has been diluted too much after flushing (setpoint control and combined control).</li> </ul>	Continue CIO <sub>2</sub> production and dosing after flushing.
"CIO2 dosing time exceeded"	<ul> <li>Poor water quality (setpoint control and combined control).</li> </ul>	Measure the water quality and the $\text{CIO}_2$ concentration in the main line.
·	<ul> <li>Faulty water meter, or wrong setting of water meter (proportional control and combined control).</li> </ul>	Check the water meter. Replace water meter, if necessary.
	• Faulty measuring cell cable or measuring cell.	Check the cable of the measuring cell. Replace, if necessary.
	HCl or NaClO <sub>2</sub> container contains only water.	Replace the HCI or NaClO <sub>2</sub> container.
	Dosing control is set incorrectly.	Check the dosing control settings.
"wire breakage current output 1" "wire breakage current output 2"	Cable breakage between the control unit and an external recording device.	Check the current output control unit with the "current output" menu, see section 9.4.2 Current outputs. Replace the cable, if necessary.
	Faulty control unit.	Check the control unit. Replace the control unit, if necessary.
	An external device, which is connected to the failure input (terminal 51/52), indicates a fault.	
"external failure"	Faulty external device.	Check the external device.
	Cable breakage between the control unit and the external device.	Replace the cable.
	Faulty control unit.	Replace the control unit, if necessary.
"annual maintenance due"	Maintenance overdue for less than 30 days.	Stop the system and perform maintenance. Acknowledge maintenance: "main menu > service > maint. release".
"maintenance date exceeded"	Maintenance overdue for more than 30 days.	Stop the system and perform maintenance. Acknowledge maintenance: "main menu > service > maint. release".
	This error message appears in "int. batch tank" mode, if the set number of batches (1-20 batches) are produced.	Check the operation mode. If the production does not run continuously, this is not a fault. See section <i>5.4.2 Production process</i> .
"empty signal int. batch tank"	The dosing pump has emptied the internal batch tank, before the next batch is available in the reaction tank.	Check the settings for maximum capacity and stroke length in the "main menu > commissioning > dosing pump" menu.
	Faulty water meter.	Check the water meter. Replace, if necessary.
	Drain valve of the internal batch tank is open.	Close the drain valve.
	Faulty measuring cell (setpoint control and combined control).	Check the measuring cell. Replace the measuring cell.
"fault reaction tank"	Faulty level indicator in the reaction tank detected by plausibility check.	Check the level indicator in the reaction tank in the "level indicators" menu. Replace the level indicator, if necessary.
	Faulty control unit.	Replace the control unit, if necessary.
"fault int. batch tank"	Faulty level indicator in the internal batch tank detected by plausibility check.	Check the level indicator in the internal batch tank in the "level indicators" menu. Replace the level indicator, if necessary.
	Faulty control unit.	Replace the control unit, if necessary.

Cause	Remedy	<b>m</b>
Faulty water meter.	Check the water meter. Replace, if necessary.	h (GE
Faulty control unit.	Check the current input of the control unit: Supply the current input with a defined current between 0 and 20 mA, and compare with display in the "monitoring > water meter" menu. Replace control unit, if necessary.	
Cable breakage between water meter and control unit.	Replace the cable.	
A water meter with 0-20 mA output signal is connected, but the setting of the control unit is 4-20 mA.	Check the settings at the control unit.	
The set lower alarm limit is undershot, or the set upper alarm limit is exceeded.	Check the set alarm limits. Check the dosing control and measurement settings. Check the external components.	

water.

The flow rate of the dilution water is to low. Minimum

flow rate see section 4.9 Minimum flow rate of

dilution water.

Increase water pressure to  $\geq$  3.0 bar.

See section 15. Overview spare parts, maintenance kits and accessories.

Use the correct type of hose for the dilution

Error message

"fault current input"

"lower limit undershot" "upper limit exceeded"

"check water pressure"

# 9.3 Faults without error message

Fault	Cause	Remedy
The CIO <sub>2</sub> dosing pump stops.	The isolating valve of the dosing line is closed.	Open the isolating valve. If the system operates in 60 Hz mode, check if the multi-function valve is set to 6 bars at the overflow side. See also the installation and operating instructions of the multi-function valve.
Overdosing of $CIO_2$ solution due to a free discharge.	<ul> <li>The CIO<sub>2</sub> dosing pump has a free discharge into a container. Even if the pump stops, the CIO<sub>2</sub> solution continues running into the container due to a siphon effect. The consequence is overdosing. The conditions are:</li> <li>disconnected injection unit</li> <li>dosing pump without multi-function valve.</li> </ul>	Connect the multi-function valve at the pump. This will prevent uncontrolled flow of the dosing liquid through the dosing lines.
Perceptible smell of CIO <sub>2</sub>	The activated carbon filter or adsorption filter is saturated.	Replace the activated carbon filter or adsorption filter.
Measured values of	Cable to control unit is connected incorrectly.	Check cable connections.
connected pH- probe fluctuate on the display.	Temperature sensor is not connected with temperature compensation.	Connect temperature sensor.

# 9.4 Function tests

# 9.4.1 Hydraulic and electric connections

- 1. Remove the cover from the system.
- 2. Check for leaks in hydraulic connection and hoses.
- 3. Check all cables, fuses and electrical connections.

# 9.4.2 Current outputs

1. "main menu > function tests > current output"

current output	
digital pump	
CIO2 value	

- 2. Select the current output to test.
- 3. Select a value (0 %, 50 % or 100 %).
- 4. Measure the output current and compare.

### 9.4.3 Relays

Stop the production before testing the relays. The display shows, which relay is activated.

"X" activated	
"-" inactivated	

1. "main menu > function tests > relays"

relays
solen. valve
HCI pump
NaClO2 pump
CIO2 pump
alarm relay
warning relay

2. Press [OK] to activate ("X") or to inactivate ("-").

3. Check the relay and compare.

### 9.4.4 Display

1. "main menu > function tests > display"

The display gets completely dark and all LEDs light up.

# 9.4.5 Manually dosing

In this menu, the dosing capacity is adjusted manually.

- 1. Press [Man].
- 2. Enter the actuating value (%).
- 3. Confirm with [OK].

The  $\text{CIO}_2$  dosing pump is running with the adjusted dosing capacity. The "Man" LED is activated.

prod. terminated		
24.5 °C 0.23 mg/l 7.35 pH	123	45
[Man]	[Esc]	[Man]
manually dosin	g	
0 %	0	

TM05 9655 4213

Fig. 34 Display and control elements

Note

Exit manually dosing with [Man].



Exit manually dosing with [Esc].

Manually dosing is still active, the pump continues dosing the adjusted capacity while the control menus are accessible. The "Man" LED stays activated.

# English (GB)

# 9.4.6 Level indicators

For illustrations and description of the tank level indicators, please see section 5.3 Tank levels.

### Status of level indicators

The display indicates the status of the level indicators.

Display	Status of level indicators
"X"	Level at switch
"_"	Level above or below switch
"?"	Invalid level indicator

### **Reaction tank**

"main menu > function tests >level indicators > reaction tank"

reaction tank	
K4:	-
K3:	х
K2:	-
K1:	-

While the production process is running, the levels K1 to K4 must be marked in succession.

### Internal batch tank

"main menu > function tests >level indicators > int. batch tank"

int. batch tank
K6:
K5:

If the internal batch tank is empty, the filling level K5 is marked. If the batch tank is filled, the level is between K5 and K6, and no filling level is marked. If the tank is overfull, the filling level K6 is marked (alarm).

### External batch tank

"main menu > function tests >level indicators > ext. batch tank"

ext. batch tank	
K13:	-
K12:	х
K11:	х

### Display Status of level indicators

"X"	Level above switch
"_"	Level below switch
"?"	Invalid level indicator

### Suction lances

### Warning

Before starting work, put on protective clothing: gloves, face mask, protective apron.

Risk of burns from drips when removing the suction lance from the chemical container.

Do not allow drips to fall on the skin, clothing, shoes or ground.

Rinse away any drips on the container or in the collecting tray with water immediately.

Risk of explosion when mixing  $NaClO_2$ , and HCl. Risk of poisoning from  $ClO_2$  gas.

# HCI suction lance

"main menu > function tests >level indicators > suction lances > HCI"

HCI	
K7:	х
K8:	-

### NaClO<sub>2</sub> suction lance

"main menu > function tests > level indicators > suction lances > NaClO2"

NaClO2
K9:
K10:

### Level status

K7 / K9	K8 / K10	Level status
"x"	"_"	Full
"_"	"_"	Low-level
"_"	"X"	Empty

To test the level indicator, move the suction lance up and down and observe the marks at the display.

### 9.5 Calibration faults

### 9.5.1 Slope or asymmetry error

If the slope or asymmetry is outside the norm, the following error messages are displayed: "slope error" or "error asym. pot.".

This is caused by an old electrode or an old buffer solution.

- 1. Press [Esc] to terminate calibration.
- 2. Check the expiry date.
- 3. Replace the electrode or replace the buffer solution.
- 4. Repeat the calibration.

# 9.5.2 Unstable measuring signal

If the electrode does not send a stable measuring signal to the control unit within 120 seconds, the following error message is displayed: "calibration time exceeded".

This is caused by an old electrode.

- 1. Press [Esc] to terminate the calibration.
- 2. Replace the electrode.
- 3. Repeat the calibration.

# 10. Maintenance

This section includes information on how to prepare and carry out the regular maintenance work. The order numbers of the relevant maintenance kits are mentioned at the beginning of each section. Maintenance of the system must be carried out once a year. The maintenance dates are displayed in the menu "main menu > monitoring > maintenance date".

# Warning

Incorrect maintenance may result in personal injury and damage to property.



Only authorised service staff may carry out maintenance work.

Switch off the system, and disconnect it from the power supply before carrying out maintenance work and repairs.



# Warning

Do not reach into the void behind the control unit. Risk of gas poisoning due to the escape of gas from a damaged volume compensation bag.



# Warning

Risk of burns due to the escape of chemicals from faulty seals, valves, hose connections and lines. Flush the system before starting maintenance work. Check the hoses for leaks.



# Warning

Risk of faults due to failure to carry out maintenance work or due to delays in maintenance work may result in significant personal injury and damage to property.

Always abide by the specified maintenance intervals.



# Warning

Risk of serious personal injury and damage to equipment due to incorrect handling of chemicals. Before starting work, put on protective clothing: gloves, face mask, protective apron.

The system is unpressurised.



Only the dosing pump, dosing line and injection unit on the main water line are under pressure (maximum 10 bar).

# 10.1 Flushing



Warning Risk of serious personal injury and damage to equipment due to incorrect handling of chemicals. Before starting work, put on protective clothing: gloves, face mask, protective apron.

# Warning

Risk of poisoning from CIO<sub>2</sub> gas.



Risk of explosion when mixing  $NaCIO_2$ , and HCI. Do not put the suction lances into the same bucket.

Do not insert the suction lances in the wrong container.

Observe the labels on chemical containers, suction lances and pumps:

red = HCl blue = NaClO<sub>2</sub>

# Warning

Risk of burns from drips when removing the suction lance from the chemical container.



Do not allow drips to fall on the skin, clothing, shoes or ground.

Rinse away any drips on the container or in the collecting tray with water immediately.



The flushing process can be terminated at any time with [Esc].



If automatic flushing fails, perform emergency flushing by filling the reaction tank through the opening of the level indicator.

# **Required items**

- PVC hose, 11 x 8 mm, for the drain valve on the internal batch tank
- two 10-litre buckets filled with water for the suction lances
- the original screw caps for the chemical containers
- CIO<sub>2</sub> breakdown substance.

Oxiperm Pro OCD 162	Number of 10-litre buckets	CIO <sub>2</sub> breakdown substance: sodium thiosulfate
5 g/h	1	20 g
10 g/h	1	40 g
30 g/h	1	120 g
60 g/h	2	2 x 120 g

# Preparation

- 1. Place the buckets filled with water next to the chemical containers
- 2. Untwist the screw cap on the suction lance of the HCI container.
- 3. Remove the suction lance from the HCl container.
- 4. Place the suction lance in one of the buckets with water.
- 5. Screw the original cover onto the HCl container (red label).
- 6. Untwist the screw cap on the suction lance of the NaClO<sub>2</sub> container.
- 7. Remove the suction lance from the NaClO<sub>2</sub> container.
- 8. Place the suction lance in the other bucket with water.
- 9. Screw the original cover onto the NaClO<sub>2</sub> container (blue label).
- 10. Fill the bucket(s) for the CIO<sub>2</sub> breakdown substance with 1 litre of water.
- 11. Put the CIO<sub>2</sub> breakdown substance into the bucket(s).
- 12. Remove the cover from system.
- 13. Connect one end of the hose to the drain valve of the internal batch tank, and place the other end in the bucket with the breakdown substance.

# Starting flushing

1. "main menu > service > flushing"

flushing put suct. lance into water [OK]

2. Press [OK], if the suction lances are in the water.

# flushing

open drain cock [OK]

3. Press [OK], if the internal batch tank is empty.

flushing	
close drain cock [OK]	

4. Press [OK], if the drain valve is closed.

Flushing starts. The flushing process takes about 7 minutes. The flushing process runs twice.

### Working with the system after flushing

- 1. Remove the hose from the drain valve, and place it in the bucket.
- 2. Pour the contents of the bucket down the drain.
- 3. Rinse the hose and the bucket(s) with water thoroughly.
- 4. Unscrew the original cover of the NaClO<sub>2</sub> container. Retain the original cover.
- 5. Remove the NaClO<sub>2</sub> suction lance from the bucket of water, and insert it in the NaClO2 container. Screw the suction lance cap onto the container.
- 6. Unscrew the original cover of the HCl container. Retain the original cover.
- 7. Remove the HCl suction lance from the bucket of water, and insert it in the HCl container. Screw the suction lance cap onto the container.
- 8. Fit the cover back on the system.

# 10.2 Dosing pumps

- 1. Flush the system, see section 10.1 Flushing.
- 2. Have ready the suitable maintenance kit.

# 10.2.1 HCI and NaCIO<sub>2</sub> dosing pumps

See the installation and operating instructions for the respective pump.

# Maintenance kits

OCD-162-	Description Order no.	
5, 10	DDE 6-10	97751479
30	DDE 15-4	97751497
60	DMX 221 (230 V)	95715693
00	DDE 15-4 (115 V)	97751497



Fig. 35 Dosing head of DDE: exploded view

### Pos. Description

1	Discharge valve with compression spring
2	Suction valve
7	Screws
7 9	Screws Deaeration valve

### 10.2.2 CIO<sub>2</sub> dosing pumps

See the installation and operating instructions for the respective pump

# Maintenance kits

OCD-162-	Pump type	Order no.
5-P/G, -P/H		08350003
10-P/G, -P/H	— DDA 7.5-16	90339993
30-D/G, -D/H	DMX 16-10	95715694
60-D/G, -D/H	DMX 35-10	95715693
30-P/G, -P/H		05715605
60-P/G, -P/H		

# 10.3 Solenoid valve

# 10.3.1 OCD-162-5 / -10

OCD-162-	Spare parts	Order no.
5, 10	3 O-rings, cap, strainer and valve	95702990

- 1. Flush the system, see section 10.1 Flushing.
- 2. Close the dilution water extraction device.
- 3. Unscrew the hose connection at the bottom of the solenoid valve, and let the water flow into the bucket.
- 4. Unscrew the hose connection from the top of the solenoid valve.

# Replacing O-rings, cap and strainer



Fig. 36 Solenoid valve (OCD-162-5, -10): exploded view

Pos.	Description	
2	2 O-rings	
4	1 O-ring	
11	Сар	
1071	Strainer	
1078	Valve	
V	Enclosure with top and bottom hose connection	
К	Upper section with cable connector	
F	Guide	
S	Tappet	
1 Unfasten the screw nut and remove the cable connection		

- 1. Unfasten the screw nut and remove the cable connection socket (K) from the plug.
- 2. Unscrew the enclosure (V) from the system frame.
- 3. Unfasten the two screws on the enclosure (V).
- 4. Remove the four screws from the enclosure (V), and pull the upper section up and off.
- 5. Take out the tappet (S) and guide (F).
- 6. Remove the tightening cap (11) and fit a new cap.
- 7. Remove the O-ring (4), and fit a new O-ring.
- 8. Place the tappet (S) and guide.
- 9. Place the upper section of the enclosure.
- 10. Reassemble the enclosure and fasten the four screws on the enclosure.
- 11. Replace the O-rings (2) in the connector on the enclosure.
- 12. Screw the enclosure back onto the system frame.
- 13. Screw down the cable connection socket (K) again.
- 14. Fit a new strainer (1071).
- 15. Screw the screw connection with strainer into the lower connection (input).
- 16. Screw the screw connection with strainer into the upper connection (output).
- 17. Open the dilution water extraction device.
- 18. After two minutes, check the enclosure output for leaks.
- 19. If it is tight, screw down the top hose connection again.

Connection pieces

OCD-162	Connection pieces (A) Order no.	
-05, -10	G 5/8 female thread for hose 6/9: for input of solenoid valve	95727673
	G 5/8 female thread for hose 4/6: for output of solenoid valve	95727672



Fig. 37 Solenoid valve OCD-162-05, -10: exploded view

Caution Tighten the connection pieces manually!

# 10.3.2 OCD-162-30 / -60

OCD-162-	Spare parts	Order no.
30, 60	2 O-rings, cap, strainer and valve	95717912

- 1. Flush the system, see section 10.1 Flushing.
- 2. Close the dilution water extraction device.
- 3. Unscrew the hose connection at the bottom of the solenoid valve, and let the water flow into the bucket.
- 4. Unscrew the hose connection from the top of the solenoid valve.

# **Replacing O-rings and strainer**

- 1. Replace the O-rings from the top and bottom hose connection by new ones.
- 2. Replace the O-rings from both connectors by new ones.
- 3. Fit a new strainer.
- 4. Fit a new valve.
- 5. Attach and screw down the bottom hose connection.
- 6. Open the dilution water extraction device.
- 7. After two minutes, check the top end of the hose connection for leaks.
- 8. If it is tight, screw down the top hose connection again.
- 9. Pour the contents of the bucket down the drain.
- 10. Dispose of the old O-rings, cap and strainer.

# **Connection pieces**

OCD-162-	Connection pieces (A)	Order no.
5, 10	G 5/8 male thread/G 1/4 male thread: for input of solenoid valve	95723464
	G 1/4 male thread/G 5/8 male thread: for output of solenoid valve	95723463



Fig. 38 Solenoid valve OCD-162-30, -60: exploded view

Caution Tighten the connection pieces manually!

# 10.4 Reaction tank and internal batch tank

### Warning

Risk of burns due to the escape of chemicals from hoses, reaction tank, internal batch tank and dismantled dosing line.



Risk of gas poisoning due to the escape of  $CIO_2$  from the dismantled gas hose. Before starting work, put on protective clothing:

gloves, face mask, protective apron. Make sure that the reaction tank and internal batch

tank are empty before dismantling the reaction tank. Flush the system before dismantling the reaction tank.

# Maintenance kits

OCD-162-	Spare parts	Order no.
5, 10	3 O-rings	95702992
30, 60	4 O-rings	95717913



Fig. 39 Reaction tank with internal batch tank of OCD-162-10

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# 10.4.1 Replacing the O-rings on level indicator and drain valve

### Warning Risk of gas poisoning due to the escape of CIO<sub>2</sub> when dismantling the gas bosel

when dismantling the gas hose! Before starting work, put on protective clothing: gloves, face mask, protective apron.

Do not hold your face over the reaction tank.

- 1. Flush the system, see section 10.1 Flushing.
- 2. Unfasten the level indicator connection on top of the reaction tank (A), see the following figures.



Fig. 40 OCD-162-5, -10: connections on the reaction tank



Fig. 41 OCD-162-30: connections on the reaction tank



FM04 0958 1709

Fig. 42 OCD-162-60: connections on the reaction tank

- 3. Pull out the level indicator and drain valve (C).

Fig. 43 OCD-162-5, -10, -30: reaction tank/internal batch tank

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φ-

Fig. 44 OCD 162-60: reaction tank

# Pos. Spare parts

А	Level indicator connection on top of the reaction tank (see fig. 43)
В	Level indicator connection at bottom of the internal batch tank (see fig. 43)
С	Drain valve (see fig. 43)
9	O-ring on level indicator in reaction tank (OCD-162-60) O-ring on level indicator in internal batch tank (OCD-162 30)
27	O-ring on level indicator in internal batch tank
29	O-ring on level indicator in reaction tank (OCD-162-5, - 10) (see fig. 43)

- 80 O-ring on drain valve (see fig. 43)
- 4. Remove the O-ring (29).
- 5. Screw the level indicator with the new O-ring back into position.
- 6. Unfasten the level indicator connection at the bottom of the internal batch tank (B) and pull out the level indicator.
- 7. Remove the O-ring (27 or 9).
- 8. Screw the level indicator with the new O-ring back into position.
- 9. Pull out the drain valve (27), and remove the O-ring (80).
- 10. Screw the drain valve with the new O-ring back into position.

# 10.5 OCD-162-5, -10: volume compensation bag and activated carbon filter

### Warning

Risk of burns due to the escape of chemicals when the hoses are disconnected.



TM04 0959 1709

Risk of gas poisoning due to the escape of  ${\rm ClO}_2$  from the dismantled gas hose.

 Before starting work, put on protective clothing: gloves, face mask, protective apron.
 Do not hold your face over the volume compensation

bag or activated carbon filter.

OCD-162-	Spare parts	Order no.
5	Volume compensation bag, activated carbon filter, O-ring, 2 valves	95702994
10	2 volume compensation bags, 2 activated carbon filters, O-ring, 2 valves	95705995



Fig. 45 Maintaining the activated carbon filter

Pos.	Description
1	Activated carbon filter
2	Valve support
3	Bottom screw connection
4	O-ring
5	Valve
6	Connection piece
7	Top screw connection

# English (GB)

# 10.5.1 Replacing the volume compensation bag

The volume compensation bag is situated in the system frame, behind the control unit.

- 1. Unfasten the top screw connection on the activated carbon filter. The hose can now be moved.
- 2. Hold the volume compensation bag by the T-piece, and carefully pull it out from the void behind the control unit.
- 3. Loosen but do not remove the screwed joint on the volume compensation bag.
- 4. Pull the hose out of the screwed joint, and remove the volume compensation bag.
- 5. Unpack the new volume compensation bag, loosen but do not remove the screwed joint.
- 6. Push the hose into the screwed joint as far as the stop, and carefully tighten the screwed joint by hand.
- 7. Hold the volume compensation bag by the T-piece, and carefully push it into the void behind the control unit.
- 8. Replace the top screw connection on the activated carbon filter.

### 10.5.2 Replacing the activated carbon filter

- 1. Unscrew the top screw connection (7) from the activated carbon filter (1).
- 2. Remove the activated carbon filter with valve support (2) from the two retaining clamps.
- 3. Dispose of the activated carbon filter in a professional way.
- 4. Detach the valve support (2) from the bottom screw connection (3).
- 5. Unfasten the bottom screw connection (3) and retain it for the new filter.
- 6. Remove the O-ring, and fit a new O-ring (4).
- 7. Unfasten the connection piece (6) for the top valve from the valve support. Unscrew and remove the valve, and screw in a new valve (5). Fasten the connection piece again. Observe the flow direction.
- 8. Unfasten the bottom valve from the valve support. Unscrew and remove the valve, and screw in a new valve (5).
- 9. Screw the bottom screw connection (3) into the new activated carbon filter and replace the PTFE sealing tape, if necessary.
- 10. Position the valve support (2) on top of the screw connection.
- 11. Insert the activated carbon filter with valve support back into the filter support, and fasten the two clamps again.
- 12. Screw the top screw connection (7) onto the new activated carbon filter.

# 10.6 OCD-162-30, -60: volume compensation bag and adsorption filter

# Warning

Risk of burns due to the escape of chemicals when the hoses are disconnected.



Risk of gas poisoning due to the escape of  $CIO_2$  from the dismantled gas hose.

Before starting work, put on protective clothing: gloves, face mask, protective apron. Do not hold your face over the volume compensation bag or adsorption filter.

### 10.6.1 OCD-162-30: spare parts sets

Pos.	Spare parts	Order no.
9	2 valves	
12	O-ring	05717014
16	Refill pack of adsorbent (2.3 kg)	95717914
-	1 volume compensation bag	
	000 400 00	

### 10.6.2 OCD-162-60: spare parts sets

Pos.	Spare parts	Order no.
9	2 valves	
12	O-ring	05717010
16	Refill pack of adsorbent (2.3 kg)	95/1/910
-	2 volume compensation bags	

### 10.6.3 Replacing the volume compensation bag

The volume compensation bag of the OCD-162-30 as well as both volume compensation bags of the OCD-162-60 are situated in the system frame, below the  $ClO_2$  dosing pump.



FM04 0960 1709

Fig. 46 Replacing the volume compensation bag

- Secure the screw-in part at the volume compensation bag with a 17 mm open-ended spanner and unfasten the union nut.
- 2. Replace the volume compensation bag by a new one. Insert the connection hose into the screw-in part until the stop.
- 3. In order to avoid damages of the volume compensation bag, secure the screw-in part with a 17 mm open-ended spanner and fasten the union nut entirely by hand.

# 10.6.4 Replacing the adsorbent





Fig. 47 OCD-162-30, -60

Pos.	Description
2	Top screw connection
7	Union nut
8	Connection piece
9	Valve
10	Valve support
11	Bottom screw connection
12	O-ring at the bottom of the adsorption filter body
13	Pressure disc
16	Adsorbent

- 17 Adsorption filter
- 1. Unscrew the top screw connection (2) from the adsorption filter (17).
- 2. Loosen the adsorption filter retaining clamp by pulling it downwards.
- 3. Move the adsorption filter slightly upwards, and remove it in direction to the front.
- 4. Turn the adsorption filter by 180  $^\circ,$  and unscrew the union nut with pressure disc.
- 5. Empty the adsorption filter and dispose of the adsorbent in a professional way.
- 6. Fill in one pack of new adsorbent, and screw on the union nut with pressure disc again.
- 7. Insert the refilled adsorption filter. Introduce the bottom screw connection (11) into the valve support (10).
- 8. Lock the adsorption filter with the retaining clamp.
- 9. Screw the top screw connection (2) onto the refilled adsorption filter.

### 10.6.5 Replacing the lower O-ring

- 1. Detach the valve support (10) from the bottom screw connection (11).
- 2. Remove the O-ring, and fit a new O-ring (12).

### 10.6.6 Replacing the valves in the valve support

- 1. Unfasten the connection piece (8) for the top valve from the valve support.
- 2. Unscrew and remove the valve (9).
- 3. Screw in a new valve.
- 4. Fasten the connection piece again.
- 5. Unfasten the bottom valve from the valve support.
- 6. Unscrew and remove the valve (9).
- 7. Screw in a new valve.
- 8. Dispose of the old O-rings, valves and old adsorbent.

# 10.7 Maintenance release



Warning Check the tightness of all seals, valves, hose connections and chemical lines.

After completion of the maintenance work, confirm the maintenance.

"main menu> service > maint. release".

# 11. Repair

This section includes the information of how to replace complete components of the system. The order number of the spare parts you find in section 15. Overview spare parts, maintenance kits and accessories.

### Warning



Only authorised service staff may carry out repairing. Incorrect repairing may result in personal injury and damage to property.

Switch off the system, and disconnect it from the power supply before carrying out repairing.

### Warning

Risk of gas poisoning due to escape of gas from a damaged volume compensation bag.

Do not reach into the void behind the control unit.

### Warning

Risk of burns due to the escape of chemicals from faulty seals, leaky valves, hose connections and lines.

Before starting work, put on protective clothing: gloves, face mask, protective apron.

Flush the system before starting repairing, see section *10.1 Flushing*.



For details on repairing the pumps or the measuring cell, see installation and operating instructions of the part.

The following sections describe the complete replacement of components.

# English (GB)

# 11.1 Solenoid valve

- Prepare a 10-litre bucket (OCD-162-5, -10) or 25-litre bucket (OCD-162-30, -60).
- 2. Close the dilution water extraction device.
- 3. Unscrew the hose connection at the bottom of the solenoid valve, and let the water flow down into the bucket.
- 4. Unscrew the hose connection from the top of the solenoid valve.
- 5. Unfasten the two screws on the enclosure, and remove the enclosure with the cable connection socket from the system.
- Unfasten the screw on the cable connection socket, remove the cable connection socket from the plug, and remove the solenoid valve.
- 7. Take the new solenoid valve, position it on the cable connection socket and screw into place.
- 8. Screw the valve enclosure back onto the frame.
- 9. Remove the old strainer and old O-ring from the bottom of the hose connection. Insert the new strainer and the new O-ring.
- 10. Screw the hose connection back into place.
- 11. Open the dilution water extraction device.
- 12. After two minutes, check the top end of the hose connection for leaks.
- 13. If it is tight, screw down the top hose connection again.
- 14. Pour the contents of the bucket down the drain. Dispose of the old O-ring and strainer.

# 11.2 Suction lance

- 1. Untwist the screw cap from the suction lance in the chemical container.
- 2. Carefully pull the suction lance out of the container, and immediately insert it into the drip pipe in the collecting tray.
- 3. If any drips fall onto the container or ground, dilute with water and rinse away immediately.
- 4. Unscrew the signal cable from the control unit, see section *14. Terminal connections.*
- 5. Unscrew the suction hose from the pump.
- 6. Screw the suction hose of the new suction lance onto the pump.
- Insert the new suction lance into the chemical container, and fasten the screw cap.
- 8. Connect the signal cable to the control unit, see section *14. Terminal connections.*

# 11.3 Multi-function valve

# Preparation

- 1. Read the installation and operating instructions for the multifunction valve.
- 2. Put on protective clothing.
- 3. Flush the system, see section 5.5 Flushing.
- 4. Shut off the main water line.
- 5. Have ready an empty bucket with CIO<sub>2</sub> breakdown substance.

# Replacing the multi-function valve

- 1. Unfasten the screw connection between the multi-function valve and the discharge side of the dosing pump.
- 2. Carefully detach the multi-function valve from the dosing pump, and hold it over the bucket together with the lines.
- Unscrew the screw connection on the overflow line and the screw connection on the dosing line. Allow any residual CIO<sub>2</sub> solution to drain into the bucket, and remove the two lines.
- 4. Screw the new multi-function valve onto the discharge side of the dosing pump.
- 5. Screw down the overflow line and the dosing line.
- 6. Pour the contents of the bucket down the drain, and rinse with water.
- 7. Dispose of the old multi-function valve.
- When a new ClO<sub>2</sub> batch is produced, manually vent the dosing pump. See the installation and operating instructions for the multi-function valve.

# 11.4 Control unit



Warning Danger of death from electric shock.

Shut down the system and switch off the main switch before removing the control unit.

The control unit is fastened to the frame with three screws. One screw is at the back in the top centre, two screws are on the bottom right and left in a void next to the cable connections.

# Replacing the control unit

- 1. Switch off the main switch.
- 2. Unfasten the cover of the control unit.
- 3. Unfasten all cables from their connections and pull them out of the glands.
- 4. Unscrew the two screws on the bottom right and left.
- 5. Lift the control unit off the screw in the top centre.
- 6. Hook the new control unit onto the screw in the top centre.
- 7. Fasten the bottom right and left screws again.
- 8. Reconnect the cables as described
- 9. Screw the cover back into place.
- 10. Switch on the main switch again.
- 11. If necessary, make a new set-up.

# 11.5 Level indicators

### Replacing the level indicator in the reaction tank

- 1. Unscrew the cables from the control unit. See section *14. Terminal connections.*
- 2. Unfasten and pull out the level indicator of the reaction tank.
- Note Don't bend the new level indicator when inserting it.
- 3. Insert the new level indicator with O-ring, and screw into place.

# Replacing the level indicator in the internal batch tank

- 1. Unscrew the cables from the control unit. See section *14. Terminal connections*.
- 2. Unfasten and pull out the level indicator of the internal batch tank.
  - Note Don't bend the new level indicator when inserting it.
- 3. Insert the new level indicator with O-ring, and screw into place.

# 11.6 Reaction tank with internal batch tank

### 11.6.1 OCD-162-5, -10

- 1. Unscrew the hose connections for water, HCI, NaCIO<sub>2</sub> and gas at the top of the reaction tank, and remove the hoses.
- 2. Unscrew and pull out the level indicator at the top of the reaction tank together with the O-ring.
- 3. Unscrew and pull out the level indicator at the bottom of the internal batch tank with the O-ring.
- 4. Unscrew all hose connections from the bottom of the internal batch tank.
- 5. Unscrew and pull out the drain valve with the O-ring.
- 6. Remove the reaction tank with internal batch tank from the retaining clamps.
- 7. Position the new reaction tank with internal batch tank and fix it with the retaining clamps.
- 8. Position the drain valve at the bottom of to the new internal batch tank, and screw into place.
- 9. Position the level indicator at the top of the new reaction tank, and screw into place.
- 10. Position the level indicator at the bottom of the new internal batch tank, and screw into place.
- 11. Fasten the connections and the gas hose to the new reaction tank.
- Attach the overflow line connection to the bottom of the new internal batch tank.
- 13. Attach the connection for the dosing pump supply line.
- 14. Dispose of the old reaction tank with internal batch tank in a professional way.

### 11.6.2 OCD-162-30

- 1. Unfasten the control unit, and slide it to the right side.
- 2. Unscrew the hose connections for water, HCI, NaCIO<sub>2</sub> and gas at the top of the reaction tank, and remove the hoses.
- 3. Unscrew and pull out the level indicator at the top of the reaction tank with the O-ring.
- 4. Unscrew and pull out the level indicator at the bottom of the internal batch tank with the O-ring.
- 5. Unscrew all hose connections from the bottom of the internal batch tank.
- 6. Unscrew and pull out the drain valve with the O-ring.
- 7. Unscrew the reaction tank with internal batch tank from the system frame and remove it.
- 8. Position the new reaction tank with internal batch tank and fix it with the screws to the system frame.
- 9. Position the drain valve at the bottom of to the new internal batch tank, and screw into place.
- 10. Position the level indicator at the top of the new reaction tank, and screw into place.
- 11. Position the level indicator at the bottom of the new internal batch tank, and screw into place.
- 12. Fasten the connections and the gas hose to the new reaction tank.
- 13. Attach the overflow line connection to the bottom of the new internal batch tank.
- 14. Attach the connection for the dosing pump supply line.
- 15. Slide the control unit back into place, and fasten the screws.
- 16. Dispose of the old reaction tank with internal batch tank in a professional way.

# 11.7 Reaction tank of OCD-162-60

- 1. Unfasten the control unit, and slide it to the right side.
- Unscrew the hose connections for water, HCI, NaCIO<sub>2</sub> and gas at the top of the reaction tank, and remove the hoses.
- 3. Unscrew and pull out the level indicator at the top of the reaction tank with the O-ring.
- 4. Unscrew all connections between the reaction tank and the internal batch tank.
- Unscrew the reaction tank from the system frame and remove it.
- 6. Position the new reaction tank and fix it with the screws to the system frame.
- 7. Position the level indicator at the top of the new reaction tank, and screw into place.
- 8. Fasten the connections and the gas hose to the new reaction tank.
- 9. Reconnect the reaction tank to the internal batch tank.
- 10. Slide the control unit back into place, and fasten the screws.
- 11. Dispose of the old reaction tank in a professional way.

### 11.8 Internal batch tank of OCD-162-60

- 1. Unscrew and pull out the level indicator at the bottom of the internal batch tank with the O-ring.
- 2. Unscrew all hose connections from the bottom of the internal batch tank.
- 3. Unscrew and pull out the drain valve with the O-ring.
- 4. Unscrew all connections between the internal batch tank and the reaction tank.
- 5. Unscrew the internal batch tank from the system frame and remove it.
- 6. Position the new internal batch tank and fix it with the screws to the system frame.
- 7. Position the drain valve at the bottom of to the new internal batch tank, and screw into place.
- 8. Position the level indicator at the bottom of the new internal batch tank, and screw into place.
- 9. Attach the overflow line connection to the bottom of the new internal batch tank.
- 10. Attach the connection for the dosing pump supply line.
- 11. Reconnect the internal batch tank to the reaction tank.
- 12. Dispose of the old internal batch tank in a professional way.

# 11.9 Dosing pumps

See the installation and operating instructions for the respective dosing pump.

### 11.10 Measuring cell

See the installation and operating instructions for the respective measuring cell.

# 12. Decommissioning

This section includes the information of how to decommission hydraulic and electric components. Beside this you find a description of packaging and storing the system.



# Warning

Incorrect dismantling may result in serious personal injury and damage to property. The system may only be dismantled by authorised service staff.

### Warning

Risk of burns due to the escape of chemicals from dismantled seals, valves, connections, hoses, lines or injection unit.

Flush the system twice in succession before starting to dismantle it.



Do not bring dismantled suction lances into contact, or place them in the same bucket. Always check the label.

Check that the reaction tank and internal batch tank are empty before dismantling them.

Drain the dosing line and put on protective clothing before dismantling it.

Do not use cleaning agents.

Chemicals react with oils, fats and acids, see section 2. *Safety instructions*.

### Warning

Risk of gas poisoning due to the escape of  $CIO_2$  from the dismantled gas hose, volume compensation bag and activated carbon filter.



Wear protective clothing (gloves, face mask, protective apron) when dismantling the gas hose and the activated carbon filter.

Do not hold your face over the reaction tank, the volume compensation bag or the activated carbon filter.

If the system is to be recommissioned at a later date,



# Warning

Risk of electric shock from live lines.

Disconnect the system from the power supply before starting to dismantle it.

# 12.1 Hydraulic components

# 12.1.1 Dilution water hose

- 1. Close the dilution water isolating valve, remove and coil up the hose.
- 2. Remove the cover from the system.
- 3. Unscrew the screw connection on the solenoid valve, and detach the dilution water hose from the solenoid valve.

# 12.1.2 Suction lances

- Unfasten the screw connection on the suction hose from the HCl pump. Place the suction lance and suction hose in a bucket of water. Rinse thoroughly with water. Place on a cloth to dry.
- 2. Unfasten the screw connection on the suction hose from the NaClO<sub>2</sub> pump. Place the suction lance and suction hose in the other bucket of water. Rinse thoroughly with water. Place on a cloth to dry.
- 3. Close the HCl container with the original cover and dispose in a professional way.
- 4. Close the NaClO<sub>2</sub> container with the original cover and dispose in a professional way.

### 12.1.3 Dosing line

- 1. Drain the dosing line at the multi-function valve.
- 2. Detach the dosing line from the multi-function valve. Drain the CIO<sub>2</sub> solution into a bucket.
- Detach the dosing line from the injection unit. Remove it from the protective pipe and coil it up. Drain the ClO<sub>2</sub> solution into a bucket.
- 4. Lay out the dosing line in the open air to allow CIO<sub>2</sub> residues to escape.
- If applicable, detach the dosing line of the external dosing pump from the internal batch tank. Lay out the dosing line in the open air to allow CIO<sub>2</sub> residues to escape.

# 12.1.4 Volume compensation bag

- 1. Wear gloves, face mask and protective apron.
- Squeeze the volume compensation bag with the hands to let gas residues escape via the activated carbon filter or adsorption filter.
- 3. Unfasten the screw connection between the hose and the volume compensation bag. Detach the hose to let gas residues escape.

### 12.1.5 Activated carbon filter/adsorbent

- 1. Put on protective clothing: gloves, face mask, protective apron.
- 2. Remove the activated carbon filter, see section 10.5.2 *Replacing the activated carbon filter* or remove the adsorbent, see section 10.6.4 *Replacing the adsorbent*.
- 3. Dispose the carbon filter/adsorbent in a professional way.

### 12.1.6 Measuring cell

- 1. Detach the hose from the sample-water extraction device, and detach it from the measuring cell.
- 2. Detach the sample-water discharge hose from the measuring cell, and coil it up.

### 12.1.7 Measuring module

Detach the two hoses connecting the measuring module to the main line.

### 12.1.8 Disposal

- Pour the contents of the buckets down the drain. Rinse the buckets thoroughly with water.
- · Clean the installation room.

# **12.2 Electrical components**

- 1. Detach the power supply cable from the main switch.
- 2. Detach the power supply cable from the control unit.
- 3. Detach the cable from the water meter.
- 4. Detach all cables from the measuring cell.
- 5. Detach the cable from the measuring.

# 12.3 System frame

- 1. Get two people to hold the system frame.
- OCD-162-5 and -10: Unfasten the three fixing screws in the system frame, remove the system from the wall and place it on a working surface.
   OCD-162-30 and -60: Unfasten the four fixing screws on the

floor.

Caution Do not kink the cables and hoses.

3. Leave the system and accessories for at least 24 hours before packaging to allow them to dry.

# 12.4 Packaging for transport

- 1. After the system frame has dried, place it in its original packaging, add the suction lances and insulating material.
- 2. Pack the dry hoses in a box.
- 3. Pack the cables in a box.
- 4. Place the fixing screws in a bag and store in the box with the cables.
- 5. For OCD-162-60: Attach the transport protection of the NaClO<sub>2</sub> and HCl dosing pumps, see section 6.1 Transport.
- 6. If applicable, place the measuring cell and the accessories in the original packaging, add insulating material and seal ready for transport.
- 7. If applicable, place the measuring module and the installation accessories, cables and hoses in the original packaging, add insulating material and seal ready for transport.
- 8. Add the installation and operating instructions, and seal the box ready for storage or transport. Include the delivery note.



# Warning

For transportation, the OCD-162-030 and OCD-162-060 systems have to be fastened on a pallet with suitable screws.

# 12.5 Storage

The storage conditions (temperature, humidity, room conditions, etc.) must correspond to the conditions at the installation site, see sections 6.3 *Mounting* and 15. *Overview spare parts, maintenance kits and accessories*.

# 12.6 Recommissioning

# Warning

When the system is dismantled, the screw connection between the gas hose and the volume compensation bag is disconnected to allow residual gas to escape.



Remember to reconnect the gas hose when reinstalling the system.

When the system is dismantled, the used activated carbon filter or the adsorbent is removed and disposed of.

Remember to fit a new activated carbon filter when reinstalling the system.

# 13. Disposal

The system and its associated parts must be disposed of in an environmentally sound way. Use appropriate waste collection services. If this is not possible, contact the nearest Grundfos company or service workshop.

Note

The system may only be dismantled by authorised service staff.

The operating company is responsible for ensuring an environmentally friendly disposal.

The system must be flushed before dismantling in order to remove the chemicals from the reaction tank, the internal batch tank, the hoses and the pumps. The dosing line must be placed outdoors to let residual  $\text{CIO}_2$  escape.



The crossed-out wheelie bin symbol on a product means that it must be disposed of separately from household waste. When a product marked with this symbol reaches its end of life, take it to a collection point designated by the local waste disposal

authorities. The separate collection and recycling of such products will help protect the environment and human health.



Fig. 48 Terminal connection plan

High voltage (230 V / 115 V)



Fig. 49 Terminal connection plan - left section

Terminals and protective earth		Caption	Description	Factory	
L	Ν	PE			inted
1	3	5	HCI/A	HCI dosing pump	•
2	4	6	main in	power supply cable	-
7	9	11	NaClO <sub>2</sub> /B	NaClO <sub>2</sub> dosing pump	•
8	10	12	out	measuring cell cleaning motor	-
13	15	17	H <sub>2</sub> O	solenoid valve	•
14	16	18	out	digital CIO <sub>2</sub> dosing pump	• / -*
19	21	23	CIO <sub>2</sub> / NH <sub>2</sub> CI	mechanical CIO <sub>2</sub> dosing pump	• / -*
20	22	24	out	external device, non- switching	-

 $^{\ast}$   $\,$  The cable is factory-fitted, if the system is supplied with a  $\text{CIO}_{2}$  dosing pump.

Each of the power supply outputs "out" can be charged with a maximum of 100 VA. If a device with protective earthing conductor is connected, the conductor must be connected correctly at the corresponding terminal.

# Colour abbreviations according to IEC 60757

IEC 60757	colour		
BK	black		
BN	brown		
RD	red		
WH	white		
GN	green		
GY	grey		
YE	yellow		
BU	blue		
Outputs			

be outente ----

The outputs are electrically isolated.



Fig. 50 Terminal connection plan - middle section

Terminals			Caption Description	Factory	
СОМ	N.O.	N.C.	Caption	Description	fitted
25	27	29	alarm	collective alarm relay	-
26	28	30	warning	collective warning relay	-

TM06 0407 1709

English (GB)



Fig. 51 Terminal connection plan - right section

Terminals	Caption		Description		Factory-fitted
31 (WH)		K7		low-level signal	•
32 (GN)	HCI/A	K8	HCI suction lance	empty signal	•
33 GND (BN)			_		
35 (WH)		K9		low-level signal	•
36 (GN)	NaClO <sub>2</sub> /B	K10	NaClO <sub>2</sub> suction lance	empty signal	•
34 GND (BN)			_		
37 (WH)		K6		full signal	•
38 (GN)	batch	K5	level indicator internal batch tank	empty signal	•
39 GND (BN)					
40 GND (BN)					•
41 (GY)		K1	_		•
42 (YE)	reactor	K2	level indicator reaction tan	k	•
43 (GN)		K3	_		•
44 (WH)		K4	_		•
45		K11		minimum level	-
46		K12	level indicator external	maximum level	-
47	K1	K13	batch tank	maximum-maximum level	-
48 GND			-		-
49, 50	stop		dosing stop input		-
51, 52	fault		failure input		-
53, 54	H <sub>2</sub> O		input for sample-water sen	sor	-
55 (BU), 56 GND (BK)	Pt100		temperature sensor		-
57 +	$m\Lambda $ out (1)				
58 -	mA out (1)		current output for digital Cl	O <sub>2</sub> dosing pump	• / -
59 screen					
61 +	$m\Lambda $ out (2)				
60 -	mA out (2)		current output to record the	e measured CIO <sub>2</sub> concentration	-
59 screen					
62 screen					
63 (+13 V)			input for water meter with	oulse signal	-
64 input	JUL				
65 +	mA in		_		
66 -			input for water meter with	current signal	-
62 screen					
67	-12 V		- measuring cell AQC-D6.	-12 V	
68	$\perp$		see 6.8.2 Measuring cell	GND	
69	Μ			measuring signal	_
70	B/R		measuring cell AQC-D1/-	reference electrode	
71	G/C		D11, see 6.8.2 Measuring	counter-electrode	-
72	$\bot$		- 0011	GND	_
73 +					
74 -	pH / Redox		Input for pH/ORP measure	ment	-

TM06 0172 1709

# 15. Overview spare parts, maintenance kits and accessories

# 15.1 Spare parts OCD-162-5, -10

Spare parts		Description	Version	Order no.
	f== 1101	230 V		98163454
		115 V		98163456
<b>D</b> .		230 V	- DDE 10-6	98163419
Dosing pump	for NaClO <sub>2</sub>	115 V	-	98163440
		230 V		98163484
	for CIO <sub>2</sub>	115 V	- DDA, complete	98163486
	( ))Q	for 30-litre container	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	98163672
Suction	for HCI	for 55-gallon container		98163679
lance		for 30-litre container	- complete	98163639
	for NaClO <sub>2</sub>	for 55-gallon container	DDE 10-6 DDA, complete DDA, complete DDA, complete 	98163678
	PTFE 4/6, red			96727507
	PTFE 4/6, blue	- to reaction tank	1.5 m	96727509
Spare parts         Description         Version           Dosing pump         for HCl         230 V         DDE 10-6           for NaClO2         230 V         DDE 10-6           for ClO2         230 V         DDA, complete           Suction and the container         for 30-litre container         Complete           for NaClO2         for 30-litre container         Complete           for NaClO2         for 53-litre container         Complete           PTEE 46, blue         for reaction tank         1.5 m           PTEE 46, blue         to reaction tank         1.5 m           PTE 46, blue         to solenoid valve         10 m           PVC 6/12         to solenoid valve         10 m           PVC 6/12         to solenoid valve         10 m           PVC 6/56 female/hose set         for solenoid valve         UZ metric connection set for Europe, PVC, for hoses:           60, 6/12, 9/12         to solenoid valve         UZ metric connection set for USA, ey0, 6/12, 9/12           Connection         for dosing line of multi-function valve, USA, ey0, 6/12, 9/12         V/16, 0/16, 6/12, 9/12           Connection set for USA, ey0, 6/12, 9/12         10 for coling in for duilt-function valve, USA, ey0, 6/12, 9/12         V/16, for hoses: 1/14, 1/14, 3/8, 3/8, 1/2           Solenoid	PTFE 4/6, white	to volume compensation bag		96727482
	96727412			
	PVC 6/12	- to solenoid valve	10 m	96653571
	PVC 8/11, transparent	230 V         9816           115 V         DDE 10-6         9816           230 V         9816         9816           115 V         DDA, complete         9816           115 V         DDA, complete         9816           115 V         DDA, complete         9816           115 V         000, complete         9816           10 rotaciner         9816         9816           10 rotaciner         9816         9816           10 rotacine compensation bag         9672         9816           10 rotacin valve of internal batch tank         1.25 m         9672           10 rotacin valve of internal batch tank         1.25 m         9769           10 rotacing line of multi-function valve         U2 metric connection set for Europe, PVC, for hoses:         9769           4/6, 6/9, 6/12, 9/12         9769         4/6, 6/9, 6/12, 9/12         9769           115 V         U7 connection set for USA, PVDF, for hoses:         9769           1/230 V         U7 connection set for USA, PVDF, for hoses:         9571           0CD-162-5	95717381	
Connection	PVC G 5/8 female/hose set	for suction lances	U2 metric connection set for Europe, PVC, for hoses: 4/6, 6/9, 6/12, 9/12	97691903
	PVDF G 5/8 female/hose set	for dosing line of multi-function valve	U2 metric connection set for Europe, PVDF, for hoses: 4/6, 6/9, 6/12, 9/12	97691904
	G 5/8 female/hose set	for dosing line of multi-function valve, USA	U7 connection set for USA, PVDF, for hoses: 1/8 x 1/4, 1/4 x 3/8, 3/8 x 1/2	97691907
	G 1/4 male for hose 4/6	to input of reaction tank	2 pieces	95717382
Solenoid	for dilution water	230 V		95717903
valve	for dilution water	115 V	- without screw connections	95717904
Level	of reaction tank		4 switches	99327316
indicator	of internal batch tank		2 switches	95717906
		OCD-162-5		95717907
Reaction tank	with internal batch tank	OCD-162-10	- complete	95717911
Drain valve at	the internal batch tank		1 piece	95717384
Volume comp	ensation bag		1 piece	95717908
Activated cart	oon filter		1 piece	95717909
Valve at the a	ctivated carbon filter	inlet and outlet valve	2 pieces	95717436
Multi-function	valve		complete	95704598
Cover			complete	95717438
		230 V	complete	95715737
	OCD-162-5	115 V	complete	95715738
Control unit		230 V	complete	95715740
	OCD-162-10	115 V	complete	95715741
Strainer		for input of solenoid valve	5 pieces	95717437
System frame		-	·	98163701
-	T-piece for PTFE hose 4/6	to volume compensation bag	1 piece	95714891
Hose	Set of hoses 4/6, with connections	for suction lances	red and blue, 1.5 m each	98163781

Spare parts		Description	Version	Order no.
Connection		G 5/8 female for hose 6/9: for input of solenoid valve		95727673
	for hose and solenoid valve,	PE hose 1/4 x 3/8: for input of solenoid valve, USA	1 complete set	95727674
	see lig. 57.	G 5/8 female for hose 4/6 for output of solenoid valve	_	95727672
	for hoses 6/9 and 6/12			95717385
	for PE hose 1/4 x 3/8, USA			95717528
	G 3/8 female for hose 4/6	for output of solenoid valve	2 pieces	95717529
	G 5/8 female for hose 4/6	for internal connections	5 pieces	99026031
Fastening set	t	hose clamps and screws		95717531

# 15.2 Spare parts OCD-162-30, -60

Spare parts	Description		Version	Order no.
		230 V		98163923
		115 V		98163925
N-010 de la recent	_	230 V	DDE 15-4, complete	98163904
NaCiO <sub>2</sub> dosing pump	000 162 20	115 V		98163921
	- 000-162-30	220-240 V	DMY 16 10	99435426
		115 V	DMX 18-10	99436459
CIO <sub>2</sub> dosing pump		230 V		95715632
		115 V	DDI 60-10	95735144
	- - OCD-162-60	230 V	DMX 35-10	95717388
HCI dosing pump		115 V	DDE 15-4	98163925
		230 V	DMX 35-10	95717389
NaCIO <sub>2</sub> dosing pump		115 V	DDE 15-4	98163921
		230 V	— DMX 35-10	99414814
		115 V		95716873
CIO <sub>2</sub> dosing pump		230 V		95715632
		115 V	— DDI 60-10, complete	95735144
	for 60-litre container			98164260
HCI suction lance	for 55-gallon container			98163679
	for 200-/1000-	litre container		98164293
	for 60-litre container		complete	98164258
NaCIO <sub>2</sub> suction lance	for 55-gallon container			98163678
-	for 200-/1000-litre container			98164291
PTFE 9/12 hose	for internal connection		1.5 m	96727489
PE 6/9 hose	- to solenoid valve		10 m	96727412
PVC 6/12 hose				96653571
PVC 8/11 hose	to drain valve of internal batch tank		1.25 m	95717381
	for suction lances for dosing line of multi-function valve		U2 metric connection set for	97691903
PVC G 5/8 female/hose set			Europe, PVC, for hoses: 4/6 6/9 6/12 9/12	
			U2 metric connection set for	97691904
PVDF G 5/8 female/hose set			Europe, PVDF, for hoses:	
Connection G 5/8 female for hose			U7 connection set USA_PVDF	
1/4 x 3/8	for dosing line	of multi-function valve	for hoses 1/8 x 1/4 and	97691907
Connection G 1/4 male for hose 4/6	from output of	reaction tank	2 pieces	95717382
Solenoid valve for dilution water	230 V			95717444
	115 V			95717445
Level indicator of reaction tank	_		4 switches	95717446
Level indicator of internal batch tank	OCD-162-30		2 switches	95717447
Reaction tank with internal batch tank			complete	95717448
Level indicator of reaction tank	_		4 switches	95717455
Level indicator of internal batch tank	- 000-162-60		2 switches	95717456
Reaction tank	- UCD-162-60		complete	95717457
Internal batch tank			complete	95717458
Drain valve at the internal batch tank			1 piece	95717384
Volume compensation bag			1 piece	95717449
Adsorption filter			1 piece	95717450
Valve at the adsorption filter	inlet and outle	t valve	2 pieces	95717436
Multi-function valve			complete	95704598
Cover				95717438

Spare parts	Description		Version	Order no.
Foot cover				95717443
Control unit	OCD-162-30	230 V	– – complete –	95715743
		115 V		95715744
	OCD-162-60	230 V		95715745
		115 V		95715746
Strainer	for input of solenoid valve		5 pieces	95717437
System frame				95717451
Foot				95717452
Hose PTFE 4/6, white	- to volume compensation bag		1.5 m	96727482
T-piece for PTFE hose 4/6			1 piece	95714891
Connection pieces between connection for hose and solenoid valve, see fig. 38	G 5/8 male/G 1/4 male: for input of solenoid valve		- 1 complete set	95723465
	G 1/4 male/G 5/8 male: for output of solenoid valve			95723463
Connection for PE hose 6/9	- for input of solenoid valve			95717385
Connection for PE hose 1/4 x 3/8, USA				98165337
Isolating valve	for dosing line		2 pieces	98165354
Connection G 5/8 female for hose 9/12	for internal connections		5 pieces	98165381
Fastening set	hose clamps a	and screws		95717459
Pipe elbow	at input of rea	ction tank		95717386

# 15.3 Maintenance kits

OCD-162-5	Order no.
Dosing pump DDE 6-10 (230 V / 115 V)	97751479
Dosing pump DDA 7.5-16 (230 V / 115 V)	98359993
Solenoid valve (230 V / 115 V)	95702990
O-rings for reaction tank and internal batch tank	95702992
Pair of Isolating valves (0.8 bar, installed in the suction lance)	98165354
Activated carbon filter and volume compensation bag	95702994
Complete kit with dosing pump DDA 7.5-16	99136353
Complete kit without dosing pump	99136354
OCD-162-10	Order no.
Dosing pump DDE 6-10 (230 V / 115 V)	97751479
Dosing pump DDA 7.5-16 (230 V / 115 V)	98359993
Solenoid valve (230 V / 115 V)	95702990
O-rings for reaction tank and internal batch tank	95702992
Pair of Isolating valves (0.8 bar, installed in the suction lance)	98165354
2 activated carbon filters and 2 volume compensation bags	95705995
Complete kit with dosing pump DDA 7.5-16	99136355
Complete kit without dosing pump	99136356
OCD-162-30	Order no.
OCD-162-30 Dosing pump DDE 15-4 (230 V / 115 V)	Order no. 97751479
OCD-162-30           Dosing pump DDE 15-4 (230 V / 115 V)           Dosing pump DDI (230 V / 115 V)	Order no. 97751479 95715695
OCD-162-30           Dosing pump DDE 15-4 (230 V / 115 V)           Dosing pump DDI (230 V / 115 V)           Dosing pump DMX (230 V)	Order no. 97751479 95715695 95715694
OCD-162-30           Dosing pump DDE 15-4 (230 V / 115 V)           Dosing pump DDI (230 V / 115 V)           Dosing pump DMX (230 V)           Solenoid valve (230 V / 115 V)	Order no.           97751479           95715695           95715694           95717912
OCD-162-30         Dosing pump DDE 15-4 (230 V / 115 V)         Dosing pump DDI (230 V / 115 V)         Dosing pump DMX (230 V)         Solenoid valve (230 V / 115 V)         Pair of Isolating valves (0.8 bar, installed in the suction lance)	Order no.           97751479           95715695           95715694           95717912           98165354
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tank	Order no.           97751479           95715695           95715694           95717912           98165354           95717913
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves(0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bag	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMX	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DDI	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit without dosing pump DDI	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647
OCD-162-30         Dosing pump DDE 15-4 (230 V / 115 V)         Dosing pump DDI (230 V / 115 V)         Dosing pump DMX (230 V)         Solenoid valve (230 V / 115 V)         Pair of Isolating valves (0.8 bar, installed in the suction lance)         O-rings for reaction tank         Adsorption filter and volume compensation bag         Complete kit with dosing pump DMX         Complete kit with dosing pump DDI         Complete kit without dosing pump	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           Order no.
OCD-162-30         Dosing pump DDE 15-4 (230 V / 115 V)         Dosing pump DDI (230 V / 115 V)         Dosing pump DMX (230 V)         Solenoid valve (230 V / 115 V)         Pair of Isolating valves (0.8 bar, installed in the suction lance)         O-rings for reaction tank         Adsorption filter and volume compensation bag         Complete kit with dosing pump DMX         Complete kit with dosing pump DDI         Complete kit without dosing pump         OCD-162-60         Dosing pump DMX (230 V / 115 V)	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           Order no.           95715693
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DMX (230 V / 115 V)Dosing pump DMX (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit with dosing pump DDIOCD-162-60Dosing pump DMX (230 V / 115 V)Dosing pump DDI (230 V / 115 V)	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           Order no.           95715693           95715695
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DMX (230 V / 115 V)Dosing pump DMX (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit with dosing pump DDIComplete kit with dosing pump DDIDosing pump DMX (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Solenoid valve (230 V / 115 V)	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           Order no.           95715693           95715695           95717912
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DMX (230 V / 115 V)Dosing pump DMX (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit with dosing pump DDIComplete kit with dosing pump DDIDosing pump DMX (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Pair of isolating valves (0.8 bar, installed in the suction lance)	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           Order no.           95715693           95715693           95715693           95717912           98165354
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DMX (230 V /Dosing pump DMX (230 V /Solenoid valve (230 V / 115 V)Pair of Isolating valves(0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit with dosing pump DDIComplete kit without dosing pump DDIDosing pump DMX (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Pair of isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tank	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           Order no.           95715693           95715695           95717912           98165354
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit with dosing pump DDIComplete kit with dosing pump DDIDosing pump DMX (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Dolenoid valve (230 V / 115 V)Pair of isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and 2 volume compensation bags	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           Order no.           95715693           95717912           98165354           95715693           95717912           98165354           95717912           98165354           95717913           95717913           95717913
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit with dosing pump DDIComplete kit with dosing pump DDIDosing pump DMX (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Pair of isolating valves(0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and 2 volume compensation bagsComplete kit with dosing pump DMX (230 V)	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162644           98162647           95715693           95715693           95715693           95717912           98165354           95717913           95717913           95717913           95717913           95717918           95717919
OCD-162-30Dosing pump DDE 15-4 (230 V / 115 V)Dosing pump DMX (230 V)Solenoid valve (230 V / 115 V)Pair of Isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and volume compensation bagComplete kit with dosing pump DMXComplete kit with dosing pump DMXComplete kit with dosing pump DDIComplete kit with dosing pump DDIComplete kit with out dosing pumpDosing pump DMX (230 V / 115 V)Dosing pump DDI (230 V / 115 V)Solenoid valve (230 V / 115 V)Pair of isolating valves (0.8 bar, installed in the suction lance)O-rings for reaction tankAdsorption filter and 2 volume compensation bagsComplete kit with dosing pump DMX (230 V)Complete kit with dosing pump DMX (230 V)	Order no.           97751479           95715695           95715694           95717912           98165354           95717913           95717914           98162637           98162647           Order no.           95715693           95715693           95715693           95715693           95717912           98165354           95717913           95717913           95717913           95717913           95717919           95717919           95717920

# 15.4 Accessories

Prior to installation, the operator must purchase the following accessories according to the product numbers in the OCD-162 data booklet.

Accessories	Available from Grundfos
Protective clothing	٠
Plastic buckets	-
Sodium thiosulfate	٠
Container with NaClO <sub>2</sub> (diluted concentration of 7.5 % by weight in accordance with EN 938)	-
Container with HCI (diluted concentration of 9 % by weight in accordance with EN 939)	-
Two collecting trays for the chemical containers	٠
Inductive or ultrasonic water meter, if necessary	•
Water meter connection cable, if necessary	•
Tapping sleeve	-
Extraction device	٠
Connection for dilution water hose	•
Sample-water filter; in case of insufficient water quality	٠
For main water line	
Tapping sleeve for injection unit	-
<ul> <li>Two tapping sleeves for extension module, if necessary</li> </ul>	-
Tapping sleeve for sample-water extraction	-
Hoses	
Hose between dilution water extraction device and solenoid valve	•
Dosing line between dosing pump and injection     unit	•
Measuring cell hoses	
Hose between measuring cell and sample- water extraction device	•
Hose between measuring cell and drain	•
For measuring module, if installed	
Hose between measuring module and main water line and hose back to measuring module	•
Protective pipe for dosing hose	-
Main switch	-
Cables	
System power supply cable	-
<ul> <li>Power cable for measuring module, if necessary</li> </ul>	-

# GB: EU declaration of conformity

We, Grundfos, declare under our sole responsibility that the product Oxiperm<sup>®</sup> Pro OCD-162, to which the declaration below relates, is in conformity with the Council Directives listed below on the approximation of the laws of the EU member states.

# CZ: Prohlášení o shodě EU

My firma Grundfos prohlašujeme na svou plnou odpovědnost, že výrobek Oxiperm<sup>®</sup> Pro OCD-162, na který se toto prohlášení vztahuje, je v souladu s níže uvedenými ustanoveními směrnice Rady pro sblížení právních předpisů členských států Evropského společenství.

# DK: EU-overensstemmelseserklæring

Vi, Grundfos, erklærer under ansvar at produktet Oxiperm<sup>®</sup> Pro OCD-162 som erklæringen nedenfor omhandler, er i overensstemmelse med Rådets direktiver der er nævnt nedenfor, om indbyrdes tilnærmelse til EU-medlemsstaternes lovgivning.

# ES: Declaración de conformidad de la UE

Grundfos declara, bajo su exclusiva responsabilidad, que el producto Oxiperm<sup>®</sup> Pro OCD-162 al que hace referencia la siguiente declaración cumple lo establecido por las siguientes Directivas del Consejo sobre la aproximación de las legislaciones de los Estados miembros de la UE.

# GR: Δήλωση συμμόρφωσης ΕΕ

Εμείς, η Grundfos, δηλώνουμε με αποκλειστικά δική μας ευθύνη ότι το προϊόν Oxiperm<sup>®</sup> Pro OCD-162, στο οποίο αναφέρεται η παρακάτω δήλωση, συμμορφώνεται με τις παρακάτω Οδηγίες του Συμβουλίου περί προσέγγισης των νομοθεσιών των κρατών μελών της ΕΕ.

# HU: EU megfelelőségi nyilatkozat

Mi, a Grundfos vállalat, teljes felelősséggel kijelentjük, hogy a(z) Oxiperm<sup>®</sup> Pro OCD-162 termék, amelyre az alábbi nyilatkozat vonatkozik, megfelel az Európai Unió tagállamainak jogi irányelveit összehangoló tanács alábbi előírásainak.

# LT: ES atitikties deklaracija

Mes, Grundfos, su visa atsakomybe pareiškiame, kad produktas Oxiperm<sup>®</sup> Pro OCD-162, kuriam skirta ši deklaracija, atitinka žemiau nurodytas Tarybos Direktyvas dėl ES šalių narių įstatymų suderinimo.

# NL: EU-conformiteitsverklaring

Wij, Grundfos, verklaren geheel onder eigen verantwoordelijkheid dat product Oxiperm<sup>®</sup> Pro OCD-162, waarop de onderstaande verklaring betrekking heeft, in overeenstemming is met de onderstaande Richtlijnen van de Raad inzake de onderlinge aanpassing van de wetgeving van de EU-lidstaten.

# PT: Declaração de conformidade UE

A Grundfos declara sob sua única responsabilidade que o produto Oxiperm<sup>®</sup> Pro OCD-162, ao qual diz respeito a declaração abaixo, está em conformidade com as Directivas do Conselho sobre a aproximação das legislações dos Estados Membros da UE.

# SE: EU-försäkran om överensstämmelse

Vi, Grundfos, försäkrar under ansvar att produkten Oxiperm<sup>®</sup> Pro OCD-162, som omfattas av nedanstående försäkran, är i överensstämmelse med de rådsdirektiv om inbördes närmande till EU-medlemsstaternas lagstiftning som listas nedan.

# BG: Декларация за съответствие на EC

Ние, фирма Grundfos, заявяваме с пълна отговорност, че продуктът Oxiperm<sup>®</sup> Pro OCD-162, за който се отнася настоящата декларация, отговаря на следните директиви на Съвета за уеднаквяване на правните разпоредби на държавите-членки на EC.

# DE: EU-Konformitätserklärung

Wir, Grundfos, erklären in alleiniger Verantwortung, dass das Produkt Oxiperm<sup>®</sup> Pro OCD-162, auf das sich diese Erklärung bezieht, mit den folgenden Richtlinien des Rates zur Angleichung der Rechtsvorschriften der EU-Mitgliedsstaaten übereinstimmt.

# EE: EÜ vastavusdeklaratsioon

Meie, Grundfos, kinnitame ja kanname ainuisikulist vastutust selle eest, et toode Oxiperm<sup>®</sup> Pro OCD-162, mille kohta all olev deklaratsioon käib, on kooskõlas Nõukogu Direktiividega, mis on nimetatud all pool vastavalt vastuvõetud õigusaktidele ühtlustamise kohta EÜ liikmesriikides.

# FR: Déclaration de conformité UE

Nous, Grundfos, déclarons sous notre seule responsabilité, que le produit Oxiperm<sup>®</sup> Pro OCD-162, auquel se réfère cette déclaration, est conforme aux Directives du Conseil concernant le rapprochement des législations des États membres CE/UE relatives aux normes énoncées ci-dessous.

# HR: EU deklaracija sukladnosti

Mi, Grundfos, izjavljujemo s punom odgovornošću da je proizvod Oxiperm<sup>®</sup> Pro OCD-162, na koja se izjava odnosi u nastavku, u skladu s direktivama Vijeća dolje navedenih o usklađivanju zakona država članica EU-a.

# IT: Dichiarazione di conformità UE

Grundfos dichiara sotto la sua esclusiva responsabilità che il prodotto Oxiperm<sup>®</sup> Pro OCD-162, al quale si riferisce questa dichiarazione, è conforme alle seguenti direttive del Consiglio riguardanti il riavvicinamento delle legislazioni degli Stati membri UE.

# LV: ES atbilstības deklarācija

Sabiedrība Grundfos ar pilnu atbildību paziņo, ka produkts Oxiperm<sup>®</sup> Pro OCD-162, uz kuru attiecas tālāk redzamā deklarācija, atbilst tālāk norādītajām Padomes direktīvām par EK/ES dalībvalstu normatīvo aktu tuvināšanu.

# PL: Deklaracja zgodności UE

My, Grundfos, oświadczamy z pełną odpowiedzialnością, że nasz produkt Oxiperm<sup>®</sup> Pro OCD-162, którego deklaracja niniejsza dotyczy, jest zgodny z następującymi dyrektywami Rady w sprawie zbliżenia przepisów prawnych państw członkowskich.

# RO: Declarația de conformitate UE

Noi Grundfos declarăm pe propria răspundere că produsul Oxiperm<sup>®</sup> Pro OCD-162, la care se referă această declarație, este în conformitate cu Directivele de Consiliu specificate mai jos privind armonizarea legilor statelor membre UE.

# SI: Izjava o skladnosti EU

V Grundfosu s polno odgovornostjo izjavljamo, da je izdelek Oxiperm<sup>®</sup> Pro OCD-162,na katerega se spodnja izjava nanaša, v skladu s spodnjimi direktivami Sveta o približevanju zakonodaje za izenačevanje pravnih predpisov držav članic EU.
# Declaration of conformity

# JP: EU 適合宣言

Grundfos は、その責任の下に、 Oxiperm<sup>®</sup> Pro OCD-162 製品が EU 加盟 諸国の法規に関連する、以下の評議会指令に適合していることを宣言し ます。

- Machinery Directive (2006/42/EC). Standards used: EN 809:2012, DIN EN ISO 12100:2010.
- Low Voltage Directive (2014/35/EU). Standard used: EN 61010-1:2011-07.
   EMO Directive (2014/20/EU)
- EMC Directive (2014/30/EU).
  Standards used: EN 61326-1:2013, EN 61000-3-2:2015, EN 61000-3-3:2014.
   RoHS Directives (2011/65/EU and 2015/863/EU).
- RoHS Directives (2011/65/EU and 2015/863/EU).
  Standard used: EN 50581:2012.

This EU declaration of conformity is only valid when published as part of the Grundfos installation and operating instructions (publication number 99161567).

Pfinztal, 1st March 2018

Ulrich Stemick Technical Director Grundfos Water Treatment GmbH Reetzstr. 85, D-76327 Pfinztal, Germany

Person authorised to compile technical file and empowered to sign the EU declaration of conformity.

# RUS Oxiperm® Pro OCD-162 Руководство по эксплуатации



Руководство по эксплуатации на данное изделие является составным и включает в себя несколько частей: Часть 1: настоящее «Руководство по эксплуатации».

Часть 2: электронная часть «Паспорт. Руководство по монтажу и эксплуатации» размещенная на сайте компании Грундфос. Перейдите по ссылке, указанной в конце документа.

Часть 3: информация о сроке изготовления, размещенная на фирменной табличке изделия.

# Сведения о сертификации:

Насосы типа Oxiperm® Pro OCD-162 сертифицированы на соответствие требованиям Технических регламентов Таможенного союза: ТР ТС 004/2011 «О безопасности низковольтного оборудования»; ТР ТС 010/2011 «О безопасности машин и оборудования»; ТР ТС 020/2011 «Электромагнитная совместимость технических средств».

# KAZ

# Oxiperm<sup>®</sup> Pro OCD-162

# Пайдалану бойынша нұсқаулық

Атаулы өнімге арналған пайдалану бойынша нұсқаулық құрамалы болып келеді және келесі бөлімдерден тұрады:

1 бөлім: атаулы «Пайдалану бойынша нұсқаулық»

2 бөлім: Грундфос компаниясының сайтында орналасқан электронды бөлім «Төлқұжат, Құрастыру және пайдалану бойынша нұсқаулық». Құжат соңында көрсетілген сілтеме арқылы өтіңіз.

3 бөлім: өнімнің фирмалық тақташасында орналасқан шығарылған уақыты жөніндегі мәлімет

# Сертификаттау туралы ақпарат:

Oxiperm® Pro OCD-162 типті сорғылары «Төмен вольтты жабдықтардың қауіпсіздігі туралы» (ТР ТС 004/2011), «Машиналар және жабдықтар қауіпсіздігі туралы» (ТР ТС 010/2011) «Техникалық заттардың электрлі магниттік сәйкестілігі» (ТР ТС 020/2011) Кеден Одағының техникалық регламенттерінің талаптарына сәйкес сертификатталды.

## KG

# Oxiperm<sup>®</sup> Pro OCD-162

# Пайдалануу боюнча колдонмо

Аталган жабдууну пайдалануу боюнча колдонмо курамдык жана өзүнө бир нече бөлүкчөнү камтыйт: 1-Бөлүк: «Пайдалануу боюнча колдонмо»

2-Бөлүк: «Паспорт. Пайдалануу жана монтаж боюнча колдонмо» электрондук бөлүгү Грундфос компаниянын сайтында жайгашкан. Документтин аягында көрсөтүлгөн шилтемеге кайрылыңыз.

3-Бөлүк: жабдуунун фирмалык тактасында жайгашкан даярдоо мөөнөтү тууралуу маалымат.

# Шайкештик жөнүндө декларация

Oxiperm® Pro OCD-162 түрүндөгү соргучтар Бажы Биримдиктин Техникалык регламенттин талаптарына ылайыктуу тастыкталган: ТР ТБ 004/2011 «Төмөн вольттук жабдуунун коопсуздугу жөнүндө»; ТР ТБ 010/2011 «Жабдуу жана машиналардын коопсуздугу жөнүндө»; ТР ТБ 020/2011 «Техникалык каражаттардын электрмагниттик шайкештиги».

# ARM Oxiperm® Pro OCD-162

Շահագործման ձեռնարկ

Տվյալ սարքավորման շահագործման ձեռնարկը բաղկացած է մի քանի մասերից.

Մաս 1. սույն «Շահագործման ձեռնարկ»։

Մաս 2. էլեկտրոնային մաս. այն է՝ «Անձնագիր։ Մոնտաժման և

շահագործման ձեռնարկ» տեղադրված «Գրունդֆոս». Անցեք փաստաթղթի վերջում նշված հղումով. Մաս 3. տեղեկություն արտադրման ամսաթվի վերաբերյալ՝ նշված սարքավորման պիտակի վրա։

Տեղեկություններ հավաստագրման մասին՝

Oxiperm® Pro OCD-162 տիպի պոմպերը սերտիֆիկացված են համաձայն Մաքսային Միության տեխնիկական կանոնակարգի պահանջների՝ TP TC 004/2011 «Ցածրավոլտ սարքավորումների վերաբերյալ», TP TC 010/2011«Մեքենաների և սարքավորումների անվտանգության վերաբերյալ» ; TP TC 020/2011 «Տեխնիկական միջոցների էլեկտրամագնիսական համատեղելիության վերաբերյալ»։



http://net.grundfos.com/qr/i/98988714

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